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### (54) Replacement processing method for an optical disk device

Verfahren zum Ersetzen für eine optische Platteneinrichtung

Méthode de remplacement pour un dispositif à disque optique

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**US-A- 5 541 903**

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## Description

**[0001]** This invention relates to a replacement processing method for effecting the replacement process for a defect area or defect areas in an optical disk device.

**[0002]** Conventionally, an optical disk device for recording data on an optical disk having recording tracks or reproducing data recorded on the optical disk by use of laser light emitted from a semiconductor laser oscillator mounted on an optical head has been put into practical use.

**[0003]** With the above optical disk device, data is recorded on the optical disk in units of one ECC block constructed by a plurality of sectors.

**[0004]** In this case, an optical disk device is proposed in which whether or not data is correctly recorded in units of one sector is determined at the manufacturing time or at the initial time such as the application starting time, and if a sector with defect is detected by the above determination process, an ECC block including the sector is determined as a defective block and is treated as an unusable block.

**[0005]** Therefore, when successive data items such as speeches or moving pictures are recorded and if an ECC block (defective block) which is unusable is present, a slip replacement process for recording data on a next ECC block after skipping over the above ECC block is effected. That is, the data recording operation is interrupted for a period of time corresponding to one ECC block.

**[0006]** Thus, the optical disk device has a defect that the reproducing operation is interrupted for a period of time corresponding to one ECC block, for example, when successive data items such as speeches or moving pictures are reproduced.

**[0007]** Further, there is proposed a process for determining whether or not data has been correctly recorded for each sector at the recording time after the initial time, dealing with a defective sector as an unusable sector if the defective sector is detected by the above determining process and recording data by use of a sector prepared in a different area for replacement.

**[0008]** In this case, if data recorded on the sector of the different area is not simultaneously reproduced when one ECC block is reproduced, reproduction of the whole ECC block cannot be effected. That is, originally, the sectors of one ECC block can be successively reproduced, but in this case, it becomes necessary to reproduce the sector for replacement in the course of reproduction of the ECC block and then successively reproduce the sectors of the original ECC block. Therefore, the reproduction speed is lowered.

**[0009]** A prior art method for accessing a disc drive with defect information and for performing replacement processing on the basis of data recorded in a replacement sector instead of a defective sector is disclosed in US-A 5 541 903. The optical disc at the time of manu-

facturing is checked for defective sectors by checking whether predetermined previously recorded and read-out data agree with each other. Defect information comprising address data of defective sectors is recorded on various predetermined positions of the optical disc.

5 Upon use of the disc the defect information is read out and a request logical address is converted to a serial logical address by using a second conversion table which is generated by the CPU based on the defect information read from the disc and offset. The thus obtained serial address is converted to a physical address by using a first conversion table which is then used to access the sectors of data on the disc. Thereby, sectors identified to be defective are skipped.

10 **[0010]** It is the object of the present invention to provide an improved replacement processing method.

**[0011]** According to the present invention there is provided a replacement processing method as defined in claim 1 or in claim 2.

15 **[0012]** This invention can be more fully understood from the following detailed description when taken in conjunction with the accompanying drawings, in which:

20 FIG. 1 is a block diagram showing the schematic construction of an optical disk device for explaining one embodiment of this invention;

FIG. 2 is a plan view showing the schematic structure of an optical disk shown in FIG. 1;

FIG. 3 is a diagram showing the schematic construction of the optical disk shown in FIG. 1;

FIG. 4 is a diagram for explaining the rotation speed of the optical disk shown in FIG. 1 for each zone and the number of sectors in one track;

FIGS. 5 and 6 are diagrams each showing the construction of an ECC block of the optical disk shown in FIG. 1;

FIG. 7 is a diagram showing the construction of each sector of the ECC block of FIG. 6;

FIG. 8 is a view for illustrating preformat data in a header portion of the optical disk of FIG. 2;

FIG. 9 is a diagram showing the sector format of the ECC block of FIG. 6;

FIG. 10 is a diagram showing a recording example in a defect management area recorded in the rewritable zone of the optical disk of FIG. 2;

FIG. 11 is a view for illustrating detectors for detecting the presence or absence of the optical disk of FIG. 1 and the open or closed state of a cartridge;

FIG. 12 is a flowchart for illustrating an initial defect list forming process;

FIGS. 13 and 14 are diagrams showing the relation between physical sector numbers and logical sector numbers, for illustrating the slip replacement process in units of one sector;

FIG. 15 is a diagram for illustrating the slip replacement process effected in units of one sector when successive data items such as moving pictures are recorded on a plurality of ECC blocks;

FIG. 16 is a diagram for illustrating the linear replacement process in units of one ECC block;

FIG. 17 is a diagram for illustrating the reproducing order of the ECC blocks in the linear replacement process in units of one ECC block;

FIG. 18 is a diagram showing the relation between physical sector numbers and logical sector numbers in an ECC block for replacement when the linear replacement process in units of one ECC block is effected; and

FIGS. 19 and 20 are flowcharts for illustrating the process effected when data is recorded in a preset ECC block.

**[0013]** There will now be described an embodiment of this invention with reference to the accompanying drawings.

**[0014]** FIG. 1 shows an optical disk device used as an information recording device. The optical disk device is used to record data (information) or reproduce recorded data by applying converged light to an optical disk (DVD-RAM) 1 used as a recording medium.

**[0015]** For example, the disk 1 is a phase changing type rewritable disk which is constructed by forming a metal coating layer of tellurium or bismuth in a doughnut form on the surface of a base plate which is formed of glass or plastics in a circular form, in which data is recorded or recorded data is reproduced by using both of concentric or spiral grooves and lands and on which address data items are recorded at preset intervals by use of recording marks in the mastering step.

**[0016]** As shown in FIGS. 2 and 3, the optical disk 1 has a lead-in area 2, data area 3 and lead-out area 4.

**[0017]** The lead-in area 2 has an embossed data zone 5 constructed by a plurality of tracks and a rewritable data zone 6 constructed by a plurality of tracks. In the embossed data zone 5, a reference signal and control data are recorded at the manufacturing time. The rewritable data zone 6 is constructed by a guard track zone, disk test zone, drive test zone, disk identification data zone, and a replacement management zone 6a used as a replacement management area.

**[0018]** The data area 3 is constructed by a plurality of zones, for example, 24 zones 3a, ..., 3x which are formed of a plurality of tracks arranged in a radial direction.

**[0019]** The lead-out area 4 is a rewritable data zone which is constructed by a plurality of tracks like the rewritable data zone 6 and in which the same data as the recorded content of the data zone 6 can be recorded.

**[0020]** As shown in FIG. 3, the optical disk 1 has the embossed data zone 5 and rewritable data zone 6 of the lead-in area 2, the zones 3a, ..., 3x of the data area 3 and the data zone of the lead-out area 4 sequentially arranged in this order from the innermost portion, the same clock signal is used for the above zones, and the rotation speed of the optical disk 1 and the number of sectors of one track are different in the respective zones.

**[0021]** In the zones 3a, ..., 3x of the data area 3, the rotation speed becomes lower and the number of sectors of one track becomes larger as the zone lies at a farther distance from the innermost portion of the optical disk 1.

**[0022]** The relation between speed data as the rotation speed and the number of sectors for the above zones 3a, ..., 3x, 4, 5, 6 is recorded on a table 10a of a memory 10 as shown in FIG. 4.

**[0023]** As shown in FIGS. 2 and 3, in the tracks of the zones 3a, ..., 3x of the data area 3, data items are previously recorded in the ECC (error correction code) block data unit (for example, in the unit of 38688 bytes) which is treated as the data recording unit.

**[0024]** The ECC block is constructed by 16 sectors in which 2k-byte data is recorded, and as shown in FIG. 5, each of sector ID (identification data) 1 to ID 16 of 4-byte (32-bit) configuration used as address data is attached to main data (sector data) together with an error detection code (IED : ID error detection code) of 2-byte configuration in each sector, and lateral ECCs (error correction codes) 1 and longitudinal ECCs 2 used as error correction codes for reproducing data recorded in the ECC blocks are recorded. The ECCs 1 and 2 are error correction codes attached to data as redundant words for preventing data from being made un-reproducible due to the defect of the optical disk 1.

**[0025]** A preset number of ECC blocks among a plurality of ECC blocks of the zones 3a, ..., 3x of the data area 3 are used for replacement.

**[0026]** Each of the sectors is constructed by data of 172 bytes  $\times$  12 rows, a lateral ECC 1 of 10-byte configuration is attached for each row and a longitudinal ECC 2 of 182-byte configuration of one row is attached to each sector.

**[0027]** When the ECC block is recorded on the optical disk 1, synchronization codes (2 bytes : 32 channel bits) for attaining the byte synchronization when data is reproduced are attached for every preset amount of data (at preset data length intervals, for example, for every 91 bytes : for every 1456 channel bits) of each sector as shown in FIG. 6.

**[0028]** As shown in FIG. 7, each sector is constructed by 26 frames of zero frame to 25th frame and a sync. code (frame synchronization code) attached to each frame is constructed by a specified code (one byte : 16 channel bits) and a common code (one byte : 16 channel bits) which is common for each frame.

**[0029]** That is, as shown in FIG. 7, the zero frame is represented by SY0, the second, tenth and eighteenth frames are represented by SY1, the fourth, twelfth and twentieth frames are represented by SY2, the sixth, fourteenth and twenty-second frames are represented by SY3, the eighth, sixteenth and twenty-fourth frames are represented by SY4, the first, third, fifth, seventh and ninth frames are represented by SY5, the eleventh, thirteenth, fifteenth and seventeenth frames are represented by SY6, and the nineteenth, twenty-first, twenty-third

and twenty-fifth frames are represented by SY7.

[0030] As shown in FIG. 2, in the tracks of the zones 3a, ..., 3x of the data area 3, header portions (address field) 11, ... in which addresses and the like are recorded are previously preformatted for respective sectors.

[0031] The header portion 11 is formed at the time of formation of the grooves. As shown in FIG. 8, the header portion 11 is formed of a plurality of pits 12 and pre-formatted for the grooves 13, and the center of the pit 12 lies on the same line as the boundary line between the groove 13 and the land 14.

[0032] As shown in FIG. 8, a pit train ID1 constructs the header portion of a groove 1, a pit train ID2 constructs the header portion of a land 1, a pit train ID3 constructs the header portion of a groove 2, a pit train ID4 constructs the header portion of a land 2, a pit train ID5 constructs the header portion of a groove 3, and a pit train ID6 constructs the header portion of a land 3.

[0033] Thus, the header portions for grooves and the header portions for lands are alternately (in a staggered form) arranged.

[0034] The format for each sector is shown in FIG. 9.

[0035] In FIG. 9, one sector is constructed by 2697 bytes and is constructed by a header field of 128 bytes (corresponding to the header portion 11), a mirror field 17 of 2 bytes and a recording field 18 of 2567 bytes.

[0036] Channel bits recorded in the above sector are formed in a format obtained by converting 8-bit data into 16-bit channel bits by subjecting the same to the 8-16 code modulation.

[0037] The header field 11 is an area in which preset data is recorded at the manufacturing time of the optical disk 1. The header field 11 is constructed by a header 1 field, header 2 field, header 3 field, and header 4 field.

[0038] Each of the header 1 field to header 4 field is constructed by 46 bytes or 18 bytes and includes a 36-byte or 8-byte sync. code portion VFO (Variable Frequency Oscillator), 3-byte address mark AM (Address Mark), 4-byte address portion PID (Position Identifier), 2-byte error detection code IED (ID Error Detection Code), and 1-byte postamble PA (Postambles).

[0039] Each of the header 1 field and header 3 field includes 36-byte sync. code portion VFO1 and each of the header 2 field and header 4 field includes 8-byte sync. code portion VFO2.

[0040] The sync. code portions VFO1, VFO2 are areas used for the pull-in operation of PLL, the sync. code portion VFO1 is formed by recording successive data items of "010..." in channel bits by "36" bytes (576 bits in terms of channel bits) (by recording patterns at preset intervals) and the sync. code portion VFO2 is formed by recording successive data items of "010..." in channel bits by "8" bytes (128 bits in terms of channel bits).

[0041] The address mark AM is a sync. code of "3" bytes indicating the position at which the sector address starts. As the pattern of each byte of the address mark AM, a special pattern which does not appear in a data portion of "010010000000100" is used.

[0042] The address portions PDI1 to PDI4 are areas in which sector addresses (containing ID numbers) as 4-byte address information are recorded. The sector address is a physical sector number as a physical address indicating the physical position on the track, and since the physical sector number is recorded in the mastering step, it is impossible to rewrite the same.

[0043] The ID number is "1" in the case of PID1, for example, and is a number indicating the number of the time among the four times by which the address portion is overwritten in one header portion 11.

[0044] The error detection code IED is an error detection code for the sector address (containing the ID number) and can be used to detect the presence or absence of an error in the readout PID.

[0045] The postamble PA contains state information necessary for demodulation and has a role for polarity adjustment so as to cause the header portion 11 to terminate in a space.

[0046] The mirror field 17 is used for offset compensation for a tracking error signal, timing control of a land/groove switching signal and the like.

[0047] The recording field 18 is constructed by a gap field of 10 to 26 bytes, guard 1 field of 20 to 26 bytes, VFO 3 field of 35 bytes, play synchronous code (PS) field of 3 bytes, data field of 2418 bytes, postamble 3 (PA3) field of one byte, guard 2 field of 48 to 55 bytes and buffer field of 9 to 25 bytes.

[0048] The gap field is an area in which nothing is written.

[0049] The guard 1 field is an area provided for preventing the terminal deterioration inherent to the phase changing type recording medium occurring at the time of repetitive recording from giving any influence to the VFO 3 field.

[0050] The VFO 3 field is an area for PLL locking and is also used for inserting a sync. code into the same pattern and attaining the synchronization of the byte boundary.

[0051] The PS (pre-synchronous code) field is a synchronization area for connection to the data field.

[0052] The data field is an area constructed by data ID, data ID error correction code IED (Data ID Error Detection Code), sync. code, ECC (Error Correction Code), EDC (Error Detection Code), user data and the like. The data ID includes sector ID1 to sector ID16 of 4-byte configuration (32 channel bits) of each sector. The data ID error correction code IED is an error correction code of 2-byte configuration (16 bits) for data ID.

[0053] The sector ID (1 to 16) is constructed by 1-byte (8-bit) sector information and 3-byte sector number (logical sector number as a logical address indicating the logical position on the track). The sector information is constructed by a 1-bit sector format type field, 1-bit tracking method field, 1-bit reflectance field, 1-bit reserve field, 2-bit area type field, 1-bit data type field and 1-bit layer number field.

[0054] The logical sector number is made different

from the physical sector number by the slip replacement process as will be described later.

[0055] When "1" is recorded in the sector format type field, it indicates a zone format type. When "1" is recorded in the tracking method field, it indicates the groove tracking. When "1" is recorded in the reflectance field, it indicates that the reflectance is more than 40%. When "00" is recorded in the area type field, it indicates a data area, when "01" is recorded, it indicates a lead-in area, when "10" is recorded, it indicates a lead-out area, and when "11" is recorded, it indicates "reserve". When "0" is recorded in the data type field, it indicates recording of read only data and when "1" is recorded, it indicates recording of rewritable data. When "0" is recorded in the layer number field, it indicates "layer 0".

[0056] The PA (postamble) 3 field is an area containing state information necessary for demodulation and indicating the end of the final byte of a preceding data field.

[0057] The guard 2 field is an area provided for preventing the terminal deterioration inherent to the phase changing type recording medium occurring at the time of repetitive recording from giving any influence to the data field.

[0058] The buffer field is an area provided for absorbing a fluctuation in the rotating motion of the motor which rotates the optical disk 1 so as to prevent the data field from extending to the next header portion 11.

[0059] The reason why the gap field is represented by 10 to 26 bytes is to permit the random shifting operation to be effected. The random shifting operation is to shift the starting position of data to be written so as to reduce a deterioration in the phase changing type recording medium due to the repetitive recording operation. The length of the random shifting is adjusted according to the length of the buffer field arranged in the last portion of the data field, and the whole length of one sector is 2697 bytes and is constant.

[0060] In the respective zones 3a, ..., 3x of the data area 3, spare sectors are prepared and each of them is used as a final spare when the slip replacement process (slipping replacement algorithm) in units of one sector is effected in the same zone.

[0061] As shown in FIG. 10, in the replacement management area 6a of the rewritable data zone 6, a primary defect list (PDL) 15 and secondary defect list (SDL) 16 are to be recorded.

[0062] The primary defect list (PDL) 15 is a list of physical sector numbers (physical addresses) of sectors which are determined as defective at the manufacturing time or at the initial time such as the application starting time. The sector numbers indicate sectors to be subjected to the replacement process (slipping replacement algorithm) by the slipping process in units of one sector.

[0063] In the primary defect list 15, primary defect list identification data, the number of addresses as the number of defects, and physical sector numbers indicat-

ing defective sectors are described.

[0064] The secondary defect list (SDL) 16 is a list for ECC blocks (defective blocks) having sectors which are determined as defective at the recording time other than the above initial time. That is, it is a list of the physical sector numbers (physical addresses) of the first or head sectors of ECC blocks (defective blocks) having sectors which are determined as defective when data is recorded for preset ECC blocks and the physical sector numbers (physical addresses) of the first sectors of ECC blocks (replacement blocks: spare blocks) which are used for replacement for the defective blocks.

[0065] In the secondary defect list, secondary defect list identification data, the number of entries as the number of defects, physical sector numbers indicating first sectors as the addresses of defective blocks and physical sector numbers indicating the first sectors as the addresses of replacement blocks for the defective blocks are described. The addresses of the defective

blocks and the addresses of the replacement blocks for the defective blocks are described in one-to-one correspondence.

[0066] In the optical disk device of FIG. 1, the optical disk 1 is rotated at different rotation speeds in the respective zones, for example, by a motor 23. The motor 23 is controlled by a motor control circuit 24.

[0067] Recording of data on the optical disk 1 or reproduction of data recorded on the optical disk 1 are effected by an optical head 25. The optical head 25 is fixed on a driving coil 27 constructing a movable portion of a linear motor 26 and the driving coil 27 is connected to a linear motor control circuit 28.

[0068] A speed detector 29 is connected to the linear motor control circuit 28 and a speed signal of the optical head 25 is supplied to the linear motor control circuit 28.

[0069] A permanent magnet (not shown) is disposed on the fixed portion of the linear motor 26 and when the driving coil 27 is excited by the linear motor control circuit 28, the optical head 25 is moved in the radial direction of the optical disk 1.

[0070] In the optical head 25, an objective 30 is supported by use of a wire or flat spring (not shown), and the objective 30 can be moved in a focusing direction (in an optical axis direction of the lens) by a driving coil 31 and moved in a tracking direction (in a direction perpendicular to the optical axis of the lens) by a driving coil 32.

[0071] A semiconductor laser oscillator 39 is driven by a laser control circuit 33 to generate laser light. The laser control circuit 33 corrects an amount of laser light from the semiconductor laser oscillator 39 according to a monitoring current from a monitoring photodiode PD of the semiconductor laser oscillator 39.

[0072] The laser control circuit 33 is operated in synchronism with a recording clock signal from a PLL circuit (not shown). The PLL circuit divides the frequency of a basic clock signal from an oscillator (not shown) to generate a recording clock signal.

**[0073]** The laser light generated from the semiconductor laser oscillator 39 driven by the laser control circuit 33 is applied to the optical disk 1 via a collimator lens 40, half-prism 41, and objective 30 and the reflection light from the optical disk 1 is directed to a photodetector 44 via the objective 30, half-prism 41, condenser lens 42 and cylindrical lens 43.

**[0074]** The photodetector 44 is constructed by four-divided photodetector cells 44a, 44b, 44c, 44d.

**[0075]** An output signal of the photodetector cell 44a of the photodetector 44 is supplied to one input terminal of an adder 46a via an amplifier 45a, an output signal of the photodetector cell 44b is supplied to one input terminal of an adder 46b via an amplifier 45b, an output signal of the photodetector cell 44c is supplied to the other input terminal of the adder 46a via an amplifier 45c, and an output signal of the photodetector cell 44d is supplied to the other input terminal of the adder 46b via an amplifier 45d.

**[0076]** Further, the output signal of the photodetector cell 44a of the photodetector 44 is supplied to the one input terminal of the adder 46c via the amplifier 45a, the output signal of the photodetector cell 44b is supplied to the one input terminal of the adder 46d via the amplifier 45b, the output signal of the photodetector cell 44c is supplied to the other input terminal of the adder 46d via the amplifier 45c, and the output signal of the photodetector cell 44d is supplied to the other input terminal of the adder 46c via the amplifier 45d.

**[0077]** An output signal of the adder 46a is supplied to an inverting input terminal of a differential amplifier OP2 and an output signal of the adder 46b is supplied to a non-inverting input terminal of the differential amplifier OP2. Therefore, the differential amplifier OP2 supplies a signal (focusing error signal) relating to the point of focus to a focusing control circuit 47 according to a difference between the output signals of the adders 46a and 46b. An output signal of the focusing control circuit 47 is supplied to the focusing driving coil 31 and controlled so as to cause the laser light to be always exactly focused on the optical disk 1.

**[0078]** An output signal of the adder 46c is supplied to an inverting input terminal of a differential amplifier OP1 and an output signal of the adder 46d is supplied to a non-inverting input terminal of the differential amplifier OP1. Therefore, the differential amplifier OP1 supplies a tracking error signal to a tracking control circuit 48 according to a difference between the output signals of the adders 46c and 46d. The tracking control circuit 48 creates a track driving signal according to a tracking error signal supplied from the differential amplifier OP1.

**[0079]** The track driving signal output from the tracking control circuit 48 is supplied to the driving coil 32 for driving the objective in the tracking direction. Further, the tracking error signal used in the tracking control circuit 48 is supplied to the linear motor control circuit 28.

**[0080]** A total sum signal of the output signals of the

photodetector cells 44a to 44d of the photodetector 44 obtained after the focusing and tracking operations are effected, that is, a signal obtained by adding together the output signals of the adders 46c and 46d in an adder

5 46e reflects a variation in the reflectance of a pit (recorded data) formed on the track. The signal is supplied to a data reproducing circuit 38 and recorded data is reproduced in the data reproducing circuit 38.

**[0081]** Reproduced data reproduced in the data reproducing circuit 38 is subjected to the error correction process in an error correction circuit 52 by use of an attached error correction code ECC and then output to an optical disk control circuit 56 used as an external device via an interface circuit 55.

**[0082]** Further, while the objective 30 is being moved by the tracking control circuit 48, the linear motor control circuit 28 drives the linear motor 26 or the optical head 25 so as to set the objective 30 in or near the central position in the optical head 25.

**[0083]** In the preceding stage of the laser control circuit 33, a data creation circuit 34 is provided. The data creation circuit 34 includes an ECC block data creation circuit 34a for converting ECC block format data used as recording data as shown in FIG. 5 and supplied from

20 the error correction circuit 52 into recording ECC block format data having ECC block sync. codes attached thereto as shown in FIG. 6 and a modulation circuit 34b for modulating recording data from the ECC block data creation circuit 34a according to the 8-16 code conversion system.

**[0084]** The data creation circuit 34 is supplied with recording data having an error correction code attached thereto by the error correction circuit 52 and dummy data for error checking read out from the memory 10. The

35 error correction circuit 52 is supplied with recording data from the optical disk control device 56 used as an external device via the interface circuits 55 and a bus 49.

**[0085]** The error correction circuit 52 creates ECC block format data as shown in FIG. 5 by attaching error

40 correction codes (ECC1, ECC2) for lateral and longitudinal directions of recording data items which are set in units of one sector of 2k bytes and included in the 32k-byte recording data supplied from the optical disk control device 56 and attaching sector IDs (logical address numbers) to the respective recording data items.

**[0086]** Further, in the optical disk device, a D/A converter 51 used for transferring information between a CPU 50 for controlling the whole portion of the optical disk device and the focusing control circuit 47, tracking control circuit 48 and linear motor control circuit 28 is provided.

**[0087]** The motor control circuit 24, linear motor control circuit 28, laser control circuit 33, data reproducing circuit 38, focusing control circuit 47, tracking control circuit 48, and error correction circuit 53 are controlled by the CPU 50 via the bus 49 and the CPU 50 performs preset operations according to control programs stored in the memory 10.

**[0088]** The memory 10 is used for storing the control programs and data. The memory 10 includes a table 10a in which speed data items as rotation speeds for the zones 3a, ..., 3x and the number of sectors for each track are recorded and a table 10b in which the primary defect list (PDL) 15 and secondary defect list (SDL) 16 read out from the replacement management area 6a of the optical disk 1 are recorded.

**[0089]** As shown in FIGS. 1 and 11, a detector 21 for detecting the presence or absence of a cartridge 20 into which the optical disk 1 is received and a detector 22 for detecting the presence or absence of a through hole 20a of the cartridge 20 are disposed below the optical disk 1. The detectors 21, 22 are each constructed by a microswitch, for example.

**[0090]** The cartridge 20 is formed to receive the optical disk 1, and if the cartridge 20 is opened at least once (if the optical disk 1 is taken out), the through hole 20a is formed in the cartridge. Detection signals from the detectors 21, 22 are supplied to the CPU 50 via the bus 49.

**[0091]** The CPU 50 determines whether the cartridge 20 is present or not according to the detection signal from the detector 21. Further, when it is determined that the cartridge 20 is present, the CPU 50 determines whether the cartridge 20 is opened at least once or not according to the detection signal from the detector 22.

**[0092]** Next, the primary defect list forming process effected at the manufacturing time or the initial time such as the application starting time is explained with reference to the flowchart of FIG. 12.

**[0093]** Assuming now that the optical disk 1 at the application starting time is loaded on the optical disk device, then the CPU 50 determines the slip replacement process to read out dummy data from the memory 10 and control the recording operation for each sector of the data area 3 of the optical disk 1 by use of the dummy data (ST1).

**[0094]** Therefore, while the optical disk 1 is being rotated at a rotation speed different for each zone of the data area 3, the laser control circuit 33 is controlled by a signal obtained by modulating the dummy data and output from the data creation circuit 34 to drive the semiconductor laser oscillator 39 so that laser light corresponding to the modulated signal of the dummy data will be applied to the optical disk 1. As a result, data corresponding to the modulated signal of the dummy data is recorded in the data field of each sector of the data area 3 of the optical disk 1.

**[0095]** After this, when the recording operation for each sector of the data area 3 of the optical disk 1 is terminated, the CPU 50 controls the readout of dummy data for each sector (ST2).

**[0096]** Therefore, while the optical disk 1 is being rotated at a rotation speed different for each zone of the data area 3, reflection light based on the reproducing laser light from the semiconductor laser oscillator 39 is directed to the photodetector 44 so that the physical sector number recorded in the header portion 11 of each

sector can be reproduced by the data reproducing circuit 38 and data recorded in the data field of the sector can be demodulated and reproduced.

**[0097]** Based on the above reproduction, the CPU 50 5 determines that data is correctly recorded in a case where the physical sector number of the header portion 11 of each sector can be correctly reproduced or when the recorded dummy data is compared with the reproduced data and it is determined that the number of errors in the sector does not exceed a first specified value and the CPU 50 further determines occurrence of primary defect (initial defect) due to the fact that data is not correctly recorded and determines it as an object of the slip replacement process in a case where the physical sector number in the header portion 11 cannot be correctly reproduced or the number of errors in the sector exceeds the first specified value (ST3).

**[0098]** The first specified value is determined such that the number of rows containing, for example, four or 20 more error bytes in one sector having a configuration of 182 bytes × 13 rows is set to five or more.

**[0099]** As the result of above determination, if the CPU 50 determines the defect as an object of the slip replacement process, the CPU determines the sector 25 as a defective sector and stores the physical sector number thereof as a defective sector into the memory 10 (ST4).

**[0100]** Then, when the process for checking all of the 30 sectors in the data area 3 is completed (ST5), the CPU 50 controls the recording operation for the replacement management area 6a of the optical disk 1 according to data dealt with as a primary defect list containing primary defect list identification information and the number of physical sector numbers attached to the physical sector numbers of the defective sectors stored in the memory 10 (ST6).

**[0101]** Therefore, while the optical disk 1 is being rotated at a rotation speed corresponding to the data zone 6, the laser control circuit 33 is controlled by a signal 40 obtained by modulating data supplied as the primary defect list from the data creation circuit 34 to drive the semiconductor laser oscillator 39 so that laser light corresponding to the modulated signal of data as the primary defect list will be applied to the optical disk 1. As a result, data corresponding to the modulated signal of data dealt with as the primary defect list is recorded in the replacement management zone 6a of the data area 3 of the optical disk 1.

**[0102]** Next, the slip replacement process (slipping replacement algorithm) effected in units of one sector 50 based on the primary defect list is explained with reference to FIGS. 13, 14, 15.

**[0103]** That is, when data is recorded in units of one ECC block on the optical disk 1, the slip replacement process in units of one sector is effected by slipping or 55 skipping over the defective sector based on the primary defect list.

**[0104]** For example, assuming now that data of one

ECC block is recorded by use of 16 sectors ranging from the physical sector number (m-1) to the physical sector number (m+14) of the optical disk 1, then data of one ECC block is recorded by use of 16 sectors ranging from the physical sector number (m-1) to the physical sector number (m+15) except the sector of the physical sector number m if the sector of the physical sector number m in the above sectors is registered in the primary defect list.

**[0105]** In this case, if "m-1" is attached as the logical sector number for the physical sector number (m-1) as shown in FIGS. 13 and 14, the logical sector number m is recorded for the physical sector number (m+1), the logical sector number (m+1) is recorded for the physical sector number (m+2), the logical sector number (m+2) is recorded for the physical sector number (m+3), the logical sector number (m+3) is recorded for the physical sector number (m+4), the logical sector number (m+4) is recorded for the physical sector number (m+5), the logical sector number (m+5) is recorded for the physical sector number (m+6), the logical sector number (m+6) is recorded for the physical sector number (m+7), the logical sector number (m+7) is recorded for the physical sector number (m+8), the logical sector number (m+8) is recorded for the physical sector number (m+9), the logical sector number (m+9) is recorded for the physical sector number (m+10), the logical sector number (m+10) is recorded for the physical sector number (m+11), the logical sector number (m+11) is recorded for the physical sector number (m+12), the logical sector number (m+12) is recorded for the physical sector number (m+13), the logical sector number (m+13) is recorded for the physical sector number (m+14), and the logical sector number (m+14) is recorded for the physical sector number (m+15).

**[0106]** Therefore, as shown in FIG. 15, if the slip replacement process in units of one sector is effected in the ECC block n in the ECC blocks (n-1), n, (n+1), (n+2), ... in which successive data items such as moving pictures are recorded, the recording operation only for the defective sector contained in the ECC block n is interrupted and the relation between the physical sector and the ECC block (logical sector) in which data is recorded is shifted by one sector.

**[0107]** As a result, if successive data items such as moving pictures and speeches are recorded in the above ECC block, interruption of the reproduction due to the presence of the defective sector occurs, but since the period of interruption of the reproduction for one sector is short, no substantial influence will be given to the reproduced pictures and speeches.

**[0108]** It is understood that the period of interruption is relatively short in comparison with a case wherein the recording operation is interrupted for a period of one ECC block if the slip replacement process is effected in units of one ECC block as in the prior art. Thus, successive data items can be recorded almost without interruption.

**[0109]** Since the slip replacement process in units of one sector is effected based on the primary defect list, physical sectors for each ECC block are allocated and the relation of the physical sectors with respect to the logical sectors for each ECC block is determined and stored in the memory 10 when the optical disk 1 is loaded on the optical disk device and the primary defect list read out from the replacement management area 6a of the optical disk 1 is recorded in the table 10b of the memory 10.

**[0110]** Next, the linear replacement process (linear replacement algorithm) in units of one ECC block is explained with reference to FIGS. 16, 17 and 18.

**[0111]** For example, assume now that successive data items such as moving pictures or speeches are recorded in the ECC blocks which are successive on the optical disk 1 or in the ECC block (n-1), ECC block (n), ECC block (n+1), ECC block (n+2), ... as shown in FIG. 16.

**[0112]** If it is determined that a secondary defect occurs in one of the sectors of the ECC block (n) at the actual data recording time, the ECC block (n) containing the secondary defective sector is replaced by a replacement ECC block (1) by the linear replacement process in units of one block and then corresponding data is recorded therein. At this time, data indicating that the linear replacement process has been effected is recorded in the memory 10. The order of reproduction of the thus recorded data items is set such that the ECC block (n-1) is first reproduced, then the ECC block (1) for replacement is reproduced, the ECC block (n+1) is next reproduced, and the ECC block (n+2) is reproduced as shown in FIG. 17.

**[0113]** In this case, unlike the conventional case, it is not necessary to effect the replacement process in units of one sector, that is, it is not necessary to access the ECC block for replacement in the course of reproduction of one ECC block, then return to the original ECC block and continue the reproducing operation for the original ECC block, and thus the reproduction speed which is sufficiently high so as not to cause any harmful influence can be attained.

**[0114]** In a case where the replacement process in units of one ECC block is effected and if the logical sector numbers m to (m+15) and the physical sector numbers m to (m+15) of the sectors in the ECC block (n) containing the secondary defective sector are obtained before the linear replacement process as shown in FIG. 18, then the logical sector numbers m to (m+15) are attached to the physical sector numbers y to (y+15) of the sectors in the replacement ECC block (1) after completion of the linear replacement process.

**[0115]** In other words, the logical sector number of the recording field 18 to be replaced is recorded as the address data of the replacing recording field 18, and this recording operation is performed without reference to the address data (physical sector number) stored in the replacing header field 11.

[0116] Next, the process effected when data is recorded into a preset ECC block is explained with reference to the flowcharts shown in FIGS. 19 and 20.

[0117] For example, assume now that recording data and specification of recording of data into the preset ECC block in the data area 3 of the optical disk 1 are supplied from the optical disk control device 56 to the optical disk device via the interface circuit 55. Then, the specification of recording of data into the preset ECC block is supplied to the CPU 50 and recording data of sector unit obtained by attaching an error correction code to the above recording data by the error correction circuit 52 is supplied to the data creation circuit 34 (ST10).

[0118] At the time of loading of the optical disk 1, the CPU 50 reads out the primary defect list and secondary defect list recorded in the replacement management area 6a of the optical disk 1, records them in the table 10b of the memory 10, and determines and records physical sector numbers (the primary defective sector is already slipped over) of the respective sectors for the ECC block based on the primary defect list (ST11).

[0119] Further, the CPU 50 rotates the optical disk 1 at a rotation speed corresponding to the zone in which the ECC block to be recorded is contained (ST12).

[0120] In this state, when the physical sector number of the first sector of the ECC block is obtained by reproduction of the head portion 11, the data creation circuit 34 converts ECC block format data (first one sector) used as recording data into format data of recording ECC block to which sync. codes for ECC block are attached, subject the same to the 8-16 code modulation and then outputs the resultant data to the laser control circuit 33. The semiconductor laser oscillator 39 is driven by the laser control circuit 33 to apply laser light corresponding to the modulated signal of ECC block format data to the optical disk 1. As a result, data is recorded in the first sector of the preset ECC block of the data area 3 of the optical disk 1 (ST13).

[0121] After this, data of sector unit is recorded in the same manner as described above (ST13) each time a physical sector number corresponding to the physical sector number specified by the CPU 50 is reproduced.

[0122] At this time, data is recorded based on the physical sector numbers of the sectors for the ECC block based on the primary defect list recorded in the memory 10. That is, data is recorded while effecting the above-described slip replacement process to slip or skip over the defective sector.

[0123] When recording of data into the preset ECC block is completed, the CPU 50 determines the presence or absence (loaded state or not) of the cartridge 20 according to a detection signal from the detector 21 (ST14), and if the presence of the cartridge 20 is determined, the CPU 50 determines whether the cartridge 20 has been opened at least once or not according to a detection signal from the detector 22 (ST15).

[0124] Based on the result of the above determina-

tion, if the loading of the cartridge 20 which is not opened even once is determined, the CPU 50 determines that it is not necessary to check the recording data and completes the data recording process (ST16).

5 [0125] If the loading of the cartridge 20 is not determined in the step ST14 or if the loading of the cartridge 20 is determined and it is determined that the cartridge 20 is opened at least once, the CPU 50 controls the data readout for each sector of the ECC block (ST17).

10 [0126] As a result, reflection light based on laser light for reproduction from the semiconductor laser oscillator 39 is directed to the photodetector 44 and the data reproducing circuit 38 reproduces the physical sector numbers recorded in the header portions 11 of the sectors subjected to the above recording operation and demodulates and reproduces data recorded in the data fields of the respective sectors (ST18).

15 [0127] Based on the above reproduction, the CPU 50 determines that data is correctly recorded in a case where the physical sector number of the header portion 11 of each sector can be correctly reproduced or when the recorded data of each sector is compared with the reproduced data of each sector and it is determined that the number of errors in the sector does not exceed a

20 preset specified value and the CPU 50 further determines occurrence of the secondary defect due to the fact that data is not correctly recorded and determines it as an object of the linear replacement process in a case where the physical sector number in the header portion 11 cannot be correctly reproduced or the number of errors in the sector exceeds the preset specified value (ST19).

25 [0128] For determination of the error state in the sector, one of the following four conditions is used.

30 [0129] The first condition is that the physical sector number in the header portion 11 cannot be correctly reproduced.

[0130] The second condition is that the number of errors in at least one sector exceeds a first specified value.

35 [0131] The third condition is that the number of errors in at least one sector does not exceed the first specified value but exceeds a second specified value and the number of errors in the whole ECC block exceeds a third specified value.

40 [0132] The fourth condition is that the number of errors in at least one sector does not exceed the first specified value but exceeds the second specified value and the number of errors in the sectors of the whole ECC block exceeds a fourth specified value.

45 [0133] The reason why the third and fourth conditions are set as an object of the linear replacement process is that data can be corrected in the whole ECC block even when a large number of errors occur and if they occur only in one sector in the ECC block. The ECC block has 208 rows as a whole and data of up to 16 rows each including five or more errors can be corrected. Under this condition, the above specified values are determined.

[0134] That is, the first specified value is determined such that the number of rows containing, for example, four or more error bytes in one sector having a configuration of 182 bytes  $\times$  13 rows is set to five or more.

[0135] The second specified value is determined such that the number of rows containing four or more error bytes is set to three or more.

[0136] The third specified value is determined such that the number of rows containing four or more error bytes is set to ten or more.

[0137] The fourth specified value is set to 2 sectors.

[0138] As the result of determination in the step ST19, an object of the linear replacement process is determined, an ECC block determined as an object is treated as a defective block and the above-described linear replacement process for recording data of ECC block unit which is to be recorded in the defective block into a replacement ECC block is effected (ST20), and if an object of the linear replacement process is not determined, the recording process for the data is completed.

[0139] If the above linear replacement process is effected, the CPU 50 updates and records the physical sector number (address of the defective block) of the first sector of the defective block and the physical sector number (address of the replacement block) of the first sector of the replacement ECC block on the secondary defect list of the memory 10 and terminates the recording process for the data (ST21).

[0140] Further, when the optical disk 1 subjected to the linear replacement process is taken out from the optical disk device or when the secondary defect list recorded on the table 10b is updated, the CPU 50 updates and records the recording content of the secondary defect list of the memory 10 in the replacement management area 6a of the optical disk 1.

[0141] As described above, in the optical disk on which data is recorded in units of one ECC block constructed by 16 sectors, dummy data is recorded at the manufacturing time or at the initial time such as the application starting time, the dummy data is reproduced to determine a sector with primary defect, the address of the sector with primary defect is recorded on the optical disk, and data of ECC block unit is recorded at the data recording time while skipping over the sector with primary defect.

[0142] As a result, if successive data items such as moving pictures or speeches are recorded in the above ECC block, data reproduction is temporarily interrupted because of the presence of the defective sector, but since the interrupting time of the reproduction for one sector is short, the pictures or speeches to be reproduced will not be influenced.

[0143] It is understood that the above interruption time is relatively shorter in comparison with recording interruption time of one ECC block caused when the slip replacement process is effected in units of one ECC block as in the prior art. Thus, successive data items can be recorded almost without interruption.

[0144] Further, in the optical disk on which data is recorded in units of one ECC block, data is recorded at the data recording time other than the initial time, the data is reproduced to determine the presence of an ECC block having a sector with secondary defect, and data in the ECC block which is determined to have the sector with secondary defect is recorded in an ECC block which is separately prepared.

[0145] Thus, even when the defect replacement process is effected at the recording time after the initial time, a lowering in the reproduction speed can be suppressed.

[0146] That is, unlike the conventional case, it is not necessary to effect the replacement process in units of one sector, that is, it is not necessary to access the ECC block for replacement in the course of reproduction of one ECC block, then return to the original ECC block and continue the reproducing operation for the original ECC block, and thus the reproduction speed which is sufficiently high so as not to cause any harmful influence can be attained.

## Claims

1. A replacement processing method comprising:
  - a first step of producing format data of an ECC block which comprises
    - (i) 16 sectors each of which comprises 12 rows each having 172 bytes,
    - (ii) lateral error correction codes each of which comprises 12 rows each having 10 bytes, and each of which is laterally attached to one of the 16 sectors, respectively, and
    - (iii) a longitudinal error correction code which comprises 16 rows each having 182 bytes, and which is longitudinally attached to the 16 sectors, the ECC block comprising 208 ECC rows each having 182 bytes, the format data being used as a unit when recording and reproducing are performed;
  - a second step of recording of the format data of the ECC block by recording 16 sector data respectively in data areas of 16 sector areas of an optical disk (1), and by recording logical sector address data respectively in the data areas of the sector areas, the logical sector address data respectively indicating positions of the sector areas on tracks, the 16 sector data respectively comprising
    - (i) the 16 sectors,
    - (ii) the lateral error correction codes laterally attached to the sectors, and

(iii) the rows of the longitudinal error correction code each of which is attached to a last one of the 12 rows of each of the 16 sectors,

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the optical disk (1) comprising

(i) concentric or spiral tracks for recording data, which include sector areas,

(ii) the recording area comprising part of the total available sector areas,

(iii) a replacement block area comprising the other part of the sector areas, each of the sectors areas comprising one header area (11) and one data area (18), the header area (11) of said each sector area being provided such that address data indicating a position of said each sector area on the tracks is recorded in advance in the header area (11), the data area (18) of each said sector area being provided such that the data area (18) is adjacent to a mirror area (17) which is adjacent to the header area (11), and first predetermined data or second predetermined data is recorded in the data area (18), and

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(iv) a defect management area;

a third step of recording, before said second step, first predetermined data representing dummy data in the data area (18) of said each sector area;

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a fourth step of reproducing, before said second step, the physical address data recorded in the header area (11) of said each sector area, and also reproducing the first predetermined data recorded in the data area (18) of said each sector area;

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a fifth step of determining whether or not the ECC block is defective in accordance with whether or not the physical address data reproduced in said fourth step includes at least one address data which is not correctly reproduced in said fourth step;

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a sixth step of checking whether an error occurs in each of the ECC rows in units of one byte in the format data of the ECC block after the first predetermined data is reproduced in said fourth step, each of the ECC rows including an associated one of the rows of the lateral error correction code, and also checking the number of error bytes in each of the ECC rows, thereby determining whether or not at least one of the sector areas is defective in accordance with whether or not the number of those ECC rows in said at least one of the sector areas in each of which the number of error bytes exceeds a first predetermined number is larger than a sec-

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ond predetermined number; and

a seventh step of recording, before said second step, when it is determined that said at least one of the sector areas is defective in one of said fifth and sixth steps, the physical sector address data indicating the position of said at least one of the sector areas in the defect management data area;

an eighth step of performing, during said second step, slipping replacement recording for recording the second predetermined data representing data to be recorded in the data area of said at least one of the sector areas, in the data area of one of the sector areas which follows said at least one of the sector areas, the position of said at least one of the sector areas being indicated by the physical sector address data recorded in the defect management data area in said seventh step, thereby completing recording of the format data of the ECC block;

a ninth step of reproducing, after the slipping replacement recording is performed in said eighth step, the physical sector address data recorded in the header area (11) of each sector area, and also reproducing the second predetermined data recorded in the data area (18) of said each sector area in the ECC block;

a tenth step of determining whether or not the ECC block is defective in accordance with whether or not the address data reproduced in said ninth step includes at least one address data which is not correctly reproduced,

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an eleventh step of checking whether an error occurs in units of one byte in each of the ECC rows in the format data of the ECC block after the sector data is reproduced in said ninth step, each of the ECC rows including an associated one of the rows of the lateral error correction code, and checking the number of error bytes in each ECC row, thereby determining whether or not the ECC block is defective in accordance with whether or not the number of those ECC rows in the format data of the ECC block in each of which the number of error bytes exceeds the first predetermined number is larger than a third predetermined number;

a twelfth step of performing, when it is determined that the ECC block is defective in one of said tenth and eleventh steps, linear replacement recording for recording the sector data in the replacement block area instead of on the ECC block, thereby completing recording of the format data; and

a thirteenth step of recording physical sector address data of the defective block and the replacement block indicating that the linear replacement recording is performed in said twelfth step, in the defect management data ar-

ea (6a).

2. A replacement processing method comprising:

a first step of producing format data of an ECC block which comprises 5

(i) 16 sectors each of which comprises 12 rows each having 172 bytes,

(ii) lateral error correction codes each of which comprises 12 rows each having 10 bytes, and each of which is laterally attached to one of the 16 sectors, respectively, and

(iii) a longitudinal error correction code which comprises 16 rows each having 182 bytes, and which is longitudinally attached to the 16 sectors, the ECC block comprising 208 ECC rows each having 182 bytes, the format data being used as a unit when recording and reproducing are performed; 15

a second step of completing recording of the format data of the ECC block by recording 16 sector data respectively in data areas of 16 sector areas of an optical disk (1), and by recording logical sector address data respectively in the data areas of the sector areas, the logical address data respectively indicating positions of the sector areas on tracks, the 16 sector data respectively comprising 25

(i) the 16 sectors,  
(ii) the lateral error correction codes laterally attached to the sectors, and  
(iii) the rows of the longitudinal error correction code each of which is attached to a last one of the 12 rows of each of the 16 sectors, 30

the optical disk (1) comprising

(i) concentric or spiral tracks for recording data, which include sector areas,

(ii) the recording area comprising part of the total available sector areas, 45

(iii) a replacement block area comprising the other part of the sector areas, each of the sectors areas comprising one header area (11) and one data area (18), the header area (11) of said each sector area being provided such that address data indicating a position of said each sector area on the tracks is recorded in advance in the header area (11), the data area (18) of each said sector area being provided such that the data area (18) is adjacent to a mirror area (17) which is adjacent to the header area 50

(11), and predetermined data is recorded in the data area (18), and

(iv) a defect management data area;

a third step of determining, before said second step, whether or not the physical address data recorded in at least one of the header areas (11) in the format data of the ECC block is reproduced;

a fourth step of determining, before said second step, whether or not an error occurs in each of the ECC rows including an associated one of the rows of the lateral error correction code, and determining the number of error bytes in each of the ECC rows, thereby determining whether or not the number of the ECC rows having a number of error bytes exceeding a first predetermined number is larger than a second predetermined number;

a fifth step of determining, before said second step, whether or not the number of the ECC rows having a number of error bytes exceeding the first predetermined number is larger than a third predetermined number in the format data of the ECC block;

a sixth step of detecting, before said second step, whether or not at least one of the sector areas has a defect based on results of said third step and said fourth step, and recording the physical sector address data indicating a position of said at least one of the sector areas, in the defect management data area;

a seventh step of performing, during said second step, slipping replacement recording for recording an associated sector data piece of the sector data on one of the sector areas following said at least one of the sector areas, the position of said one of the sector areas being indicated by the physical address data recorded in the defect management data region in said sixth step, and successively recording other sector data pieces of the sector data on other ones of the sector areas, thereby completing recording of the format data of the ECC block; and

an eighth step of detecting, during said second step, at least one of the second areas having a defect, based on results of said third step through said fifth step, and performing linear replacement recording for recording the sector data on the replacement block area instead of on the ECC block comprising the 16 sector areas including said at least one of the sector areas, thereby completing recording of the format data; and

a ninth step of recording physical sector address data of the defective block and the replacement block indicating that the linear re-

placement recording is performed in said eight step, in the defect management data area.

**Patentansprüche**

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1. Ersetzungsverarbeitungsverfahren, umfassend:

einen ersten Schritt des Erzeugens von Formatdaten eines ECC (error correction code)-Blocks bzw. Fehlerkorrekturcode-Blocks, der umfaßt:

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(i) 16 Sektoren, von denen jeder 12 Reihen zu je 172 Bytes aufweist,

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(ii) laterale Fehlerkorrekturcodes, von denen jeder 12 Reihen zu je 10 Bytes aufweist und von denen jeder jeweils lateral an einen der 16 Sektoren angehängt ist, und

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(iii) einen longitudinalen Fehlerkorrekturcode, der 16 Reihen zu je 182 Bytes aufweist und der longitudinal an die 16 Sektoren angehängt ist, wobei der ECC-Block 208 ECC-Reihen zu je 182 Bytes aufweist und die Formatdaten als eine Einheit benutzt werden, wenn Aufzeichnung und Reproduktion bzw. Wiedergabe durchgeführt werden;

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einen zweiten Schritt des Aufzeichnens der Formatdaten des ECC-Blocks durch Aufzeichnen von 16 Sektordaten jeweils in Datenbereichen von 16 Sektorbereichen einer optischen Platte (1), und durch Aufzeichnen von Logiksektor-Adresseaten jeweils in den Datenbereichen der Sektorbereiche, wobei die Logiksektor-Adresseaten jeweils Positionen der Sektorbereiche auf Spuren bzw. Tracks angeben und die 16 Sektordaten jeweils umfassen:

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(i) die 16 Sektoren,  
(ii) die lateral an die Sektoren angehängten lateralen Fehlerkorrekturcodes, und  
(iii) die Reihen der longitudinalen Fehlerkorrekturcodes, von denen jede an mindestens eine der 12 Reihen jedes der 16 Sektoren angehängt ist,

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wobei die optische Platte(1) umfaßt:

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(i) konzentrische oder spiralförmige Spuren bzw. Tracks, die Sektorbereiche aufweisen, zum Aufzeichnen von Daten,  
(ii) den Aufzeichnungsbereich, der einen Teil der gesamten verfügbaren Sektorbereiche umfaßt,  
(iii) einen Ersetzungsblockbereich (repla-

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cement block area), der den anderen Teil der Sektorbereiche umfaßt, wobei jeder der Sektorbereiche einen Headerbereich (11) und einen Datenbereich (18) umfaßt und der Headerbereich (11) jedes Sektorbereichs so vorgesehen ist, daß Adreßdaten, die eine Position jedes Sektorbereichs auf den Spuren angeben, im voraus in dem Headerbereich (11) aufgezeichnet werden, wobei der Datenbereich (18) jedes Sektorbereichs so vorgesehen ist, daß der Datenbereich (18) an einen an den Headerbereich (11) angrenzenden Spiegelbereich (17) angrenzt, und erste vorbestimmte Daten oder zweite vorbestimmte Daten in dem Datenbereich (18) aufgezeichnet werden, und  
(iv) einen Fehlermanagementbereich;

einen dritten Schritt des Aufzeichnens, vor dem zweiten Schritt, von ersten vorbestimmten Daten, die Dummy-Daten bzw. Fülldaten darstellen, in dem Datenbereich (18) jedes Sektorbereichs;

einen vierten Schritt des Reproduzierens bzw. Wiedergebens, vor dem zweiten Schritt, der in dem Headerbereich (11) jedes Sektorbereichs aufgezeichneten physischen Adreßdaten, sowie auch des Reproduzierens bzw. Wiedergebens der in dem Datenbereich (18) jedes Sektorbereichs aufgezeichneten ersten vorbestimmten Daten;

einen fünften Schritt des Ermittelns, ob der ECC-Block fehlerhaft ist oder nicht, je nachdem, ob die im vierten Schritt reproduzierten physischen Adreßdaten mindestens einmal Adreßdaten aufweisen, die im vierten Schritt nicht korrekt reproduziert wurden;

einen sechsten Schritt des Überprüfens, ob ein Fehler in jeder der ECC-Reihen in Einheiten eines Byte in den Formatdaten des ECC-Blocks vorkommt, nachdem die ersten vorbestimmten Daten im vierten Schritt reproduziert worden sind, wobei jede der ECC-Reihen eine zugeordnete der Reihen des lateralen Fehlerkorrekturcodes aufweist, und auch des Überprüfens der Anzahl von Fehlerbytes in jeder der ECC-Reihen, wodurch ermittelt wird, ob mindestens einer der Sektorbereiche fehlerhaft ist oder nicht, je nachdem, ob die Anzahl jener ECC-Reihen in dem mindestens einen der Sektorbereiche, in jeder von welchen die Anzahl von Fehlerbytes eine erste vorbestimmte Anzahl übersteigt, größer ist als eine zweite vorbestimmte Anzahl;

einen siebten Schritt des Aufzeichnens, vor dem zweiten Schritt, wenn in einem der fünften und sechsten Schritte ermittelt wurde, daß min-

destens einer der Sektorbereiche fehlerhaft ist, der physischen Sektor-Adreßdaten, welche die Position des mindestens einen der Sektorbereiche angeben, im Fehlermanagement-Datenbereich;

5 einen achtten Schritt des Ausführens, während des zweiten Schritts, einer Gleit-Ersetzungsaufzeichnung (slipping replacement recording) zum Aufzeichnen der zweiten vorbestimmten Daten, die im Datenbereich des mindestens einen der Sektorbereiche aufzuzeichnende Daten repräsentieren, in dem Datenbereich eines der Sektorbereiche, welcher auf den mindestens einen Sektorbereich folgt, wobei die Position des mindestens einen der Sektorbereiche durch die im siebten Schritt im Fehlermanagementbereich aufgezeichneten physischen Sektor-Adreßdaten angegeben wird, wodurch die Aufzeichnung der Formatdaten des ECC-Blocks abgeschlossen wird;

10 einen neunten Schritt des Reproduzierens, nachdem die Gleit-Ersetzungsaufzeichnung im achtten Schritt ausgeführt wurde, der im Headerbereich (11) jedes Sektorbereichs aufgezeichneten physischen Sektor-Adreßdaten, und auch des Reproduzierens der zweiten vorbestimmten Daten, die im Datenbereich (18) jedes Sektorbereichs in dem ECC-Block aufgezeichnet sind;

15 einen zehnten Schritt des Ermittelns, ob der ECC-Block fehlerhaft ist oder nicht, je nachdem, ob die im neunten Schritt reproduzierten Adreßdaten mindestens einmal Adreßdaten aufweisen, die nicht korrekt reproduziert worden sind;

20 einen elften Schritt des Überprüfens, ob ein Fehler in Einheiten eines Byte in jeder der ECC-Reihen in den Formatdaten des ECC-Blocks vorkommt, nachdem die Sektordaten im neunten Schritt reproduziert wurden, wobei jede der ECC-Reihen eine zugeordnete der Reihen des lateralen Fehlerkorrekturcodes aufweist, und des Überprüfens der Anzahl von Fehlerbytes in jeder ECC-Reihe, wodurch ermittelt wird, ob der ECC-Block fehlerhaft ist oder nicht, je nachdem, ob die Anzahl jener ECC-Reihen in den Formatdaten des ECC-Blocks, in jeder von welchen die Anzahl von Fehlerbytes eine erste vorbestimmte Anzahl übersteigt, größer ist als eine dritte vorbestimmte Anzahl;

25 einen zwölften Schritt des Ausführens, wenn im zehnten oder elften Schritt ermittelt wurde, daß der ECC-Block fehlerhaft ist, einer Linear-Ersetzungsaufzeichnung (linear replacement recording) zum Aufzeichnen der Sektordaten im Ersetzungsbereich statt im ECC-Block, wodurch die Aufzeichnung der Formatdaten abgeschlossen wird; und

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einen dreizehnten Schritt des Aufzeichnens physischer Sektor-Adreßdaten des fehlerhaften Blocks und des Ersetzungsblocks, die angeben, daß die Linear-Ersetzungsaufzeichnung im zwölften Schritt ausgeführt wurde, im Fehlermanagementbereich (6a).

2. Ersetzungsverarbeitungsverfahren, umfassend:

10 einen ersten Schritt des Erzeugens von Formatdaten eines ECC (error correction code)-Blocks bzw. Fehlerkorrekturcode-Blocks, der umfaßt:

15 (i) 16 Sektoren, von denen jeder 12 Reihen zu je 172 Bytes aufweist,

(ii) laterale Fehlerkorrekturcodes, von denen jeder 12 Reihen zu je 10 Bytes aufweist und von denen jeder jeweils lateral an einen der 16 Sektoren angehängt ist, und

(iii) einen longitudinalen Fehlerkorrekturcode, der 16 Reihen zu je 182 Bytes aufweist und der longitudinal an die 16 Sektoren angehängt ist, wobei der ECC-Block 208 ECC-Reihen zu je 182 Bytes aufweist und die Formatdaten als eine Einheit benutzt werden, wenn Aufzeichnung und Reproduktion bzw. Wiedergabe durchgeführt werden;

25 einen zweiten Schritt des Vervollständigens des Aufzeichnens der Formatdaten des ECC-Blocks durch Aufzeichnen von 16 Sektordaten jeweils in Datenbereichen von 16 Sektorbereichen einer optischen Platte (1), und durch Aufzeichnen von Logiksektor-Adreßdaten jeweils in den Datenbereichen der Sektorbereiche, wobei die Logiksektor-Adreßdaten jeweils Positionen der Sektorbereiche auf Spuren bzw. Tracks angeben und die 16 Sektordaten jeweils umfassen:

30 (i) die 16 Sektoren,

(ii) die lateral an die Sektoren angehängten lateralen Fehlerkorrekturcodes, und

(iii) die Reihen des longitudinalen Fehlerkorrekturcodes, von denen jede an mindestens eine der 12 Reihen jedes der 16 Sektoren angehängt ist,

35 wobei die optische Platte (1) umfaßt:

40 (i) konzentrische oder spiralförmige Spuren bzw. Tracks, die Sektorbereiche aufweisen, zum Aufzeichnen von Daten,

(ii) den Aufzeichnungsbereich, der einen Teil der gesamten verfügbaren Sektorbe-

reiche umfaßt,  
 (iii) einen Ersetzungsblockbereich (replacement block area), der den anderen Teil der Sektorbereiche umfaßt, wobei jeder der Sektorbereiche einen Headerbereich (11) und einen Datenbereich (18) umfaßt und der Headerbereich (11) jedes Sektorbereichs so vorgesehen ist, daß Adreßdaten, die eine Position jedes Sektorbereichs auf den Spuren angeben, im voraus in dem Headerbereich (11) aufgezeichnet werden, wobei der Datenbereich (18) jedes Sektorbereichs so vorgesehen ist, daß der Datenbereich (18) an einen an den Headerbereich (11) angrenzenden Spiegelbereich (17) angrenzt, und vorbestimmte Daten in dem Datenbereich (18) aufgezeichnet werden, und  
 (iv) einen Fehlermanagementbereich;

einen dritten Schritt des Ermittelns, vor dem zweiten Schritt, ob die in mindestens einem der Headerbereiche (11) in den Formatdaten des ECC-Blocks aufgezeichneten physischen Adreßdaten reproduziert werden oder nicht; einen vierten Schritt des Ermittelns, vor dem zweiten Schritt, ob ein Fehler in jeder der ECC-Reihen, die eine zugeordnete der Reihen des lateralen Fehlerkorrekturcodes aufweisen, vor kommt, und Ermitteln der Anzahl von Fehlerbytes in jeder der ECC-Reihen, wodurch ermittelt wird, ob die Anzahl der ECC-Reihen, die eine erste vorbestimmte Anzahl übersteigende Anzahl von Fehlerbytes aufweisen, größer ist als eine zweite vorbestimmte Anzahl; einen fünften Schritt des Ermittelns, vor dem zweiten Schritt, ob die Anzahl der ECC-Reihen mit einer Anzahl von Fehlerbytes, die die erste vorbestimmte Anzahl übersteigt, größer ist als eine dritte vorbestimmte Anzahl in den Formatdaten des ECC-Blocks; einen sechsten Schritt des Erfassens, vor dem zweiten Schritt, ob mindestens einer der Sektorbereiche einen Fehler aufweist, basierend auf Ergebnissen des dritten und vierten Schritts, und des Aufzeichnens der physischen Sektor-Adreßdaten, die eine Position des mindestens einen der Sektorbereiche angeben, im Fehlermanagementbereich; einen siebten Schritt des Ausführens, während des zweiten Schritts, einer Gleit-Ersetzungsaufzeichnung (slipping replacement processing) zum Aufzeichnen eines zugeordneten Sektordatenstücks der Sektordaten in einem der dem mindestens einen der Sektorbereiche folgenden Sektorbereiche, wobei die Position des einen der Sektorbereiche durch die im Fehlermanagement-Datenbereich im sechsten

5 10 15 20 25 30 35 40 45 50 55

Schritt aufgezeichneten physischen Adreßdaten angegeben wird, und des sukzessiven Aufzeichnens anderer Sektordatenstücke der Sektordaten in anderen Sektorbereichen, wodurch die Aufzeichnung der Formatdaten des ECC-Blocks abgeschlossen ist; einen acht Schritt des Erfassens, während des zweiten Schritts, mindestens eines der Sektorbereiche mit einem Fehler, basierend auf den Ergebnissen des dritten bis fünften Schritts, und des Ausführens einer Linear-Ersetzungsaufzeichnung (linear replacement recording) zum Aufzeichnen der Sektordaten in dem Ersetzungsblockbereich statt in dem ECC-Block, der die 16 Sektorbereiche mit dem mindestens einen der Sektorbereiche umfaßt, wodurch die Aufzeichnung der Formatdaten abgeschlossen wird; und einen neunten Schritt des Aufzeichnens physischer Sektor-Adreßdaten des fehlerhaften Blocks und des Ersetzungsblocks, die angeben, daß die Linear-Ersetzungsaufzeichnung im acht Schritt ausgeführt wurde, im Fehlermanagement-Datenbereich.

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#### Revendications

1. Procédé de traitement de remplacement comprenant :

une première étape consistant à produire des données de format d'un bloc de code ECC qui comprend

- (i) 16 secteurs dont chacun comprend 12 rangées comportant chacune 172 octets,
- (ii) des codes de correction d'erreur latéraux donc chacun comprend 12 rangées comportant chacune 10 octets, et dont chacun est rattaché latéralement à l'un des 16 secteurs, respectivement, et
- (iii) un code de correction d'erreur longitudinal qui comprend 16 rangées comportant chacune 182 octets, et qui est rattaché longitudinalement aux 16 secteurs, le bloc de code ECC comprenant 208 rangées de code ECC comportant chacune 182 octets, les données de format étant utilisées en tant qu'unité lorsque l'enregistrement et la reproduction sont exécutés,

une seconde étape consistant à enregistrer les données de format du bloc de code ECC en enregistrant des données de 16 secteurs respectivement dans des zones de données des zones de 16 secteurs d'un disque optique (1), et en enregistrant des données d'adresse de sec-

teur logique respectivement dans les zones de données des zones de secteurs, les données d'adresse de secteur logique indiquant respectivement les positions des zones de secteurs sur les pistes, les données des 16 secteurs comprenant respectivement, 5

- (i) les 16 secteurs, 10
- (ii) les codes de correction d'erreur latéraux rattachés latéralement aux secteurs, et
- (iii) les rangées du code de correction d'erreur longitudinal dont chacune est rattachée à au moins l'une des 12 rangées de chacun des 16 secteurs, 15

le disque optique (1) comprenant

- (i) des pistes concentriques ou en spirale destinées à l'enregistrement des données, qui comprennent des zones de secteurs, 20
- (ii) la zone d'enregistrement comprenant une partie des zones de secteurs disponibles totales,
- (iii) une zone de bloc de remplacement comprenant l'autre partie des zones de secteurs, chacune des zones de secteurs comprenant une zone d'en-tête (11) et une zone de données (18), la zone d'en-tête (11) de ladite chaque zone de secteur étant disposée de façon à ce que des données d'adresse indiquant une position de ladite chaque zone de secteur sur les pistes soient enregistrées à l'avance dans la zone d'en-tête (11), la zone de données (18) de chaque dite zone de secteur étant disposée de façon à ce que la zone de données (18) soit adjacente à une zone de miroir (17) qui est adjacente à la zone d'en-tête (11), et des premières données pré-déterminées ou des secondes données pré-déterminées sont enregistrées dans la zone de données (18), et 35
- (iv) une zone de gestion de défaut, 40

une troisième étape consistant à enregistrer, avant ladite seconde étape, de premières données pré-déterminées représentant des données factices dans la zone de données (18) de ladite chaque zone de secteur, 45

une quatrième étape consistant à reproduire, avant ladite seconde étape, des données d'adresse physique enregistrées dans la zone d'en-tête (11) de ladite chaque zone de secteur, et reproduire également les premières données pré-déterminées enregistrées dans la zone de données (18) de ladite chaque zone de secteur, 50

une cinquième étape consistant à déterminer si le bloc de code ECC est défectueux ou non conformément au fait que les données d'adresse physique reproduites dans ladite quatrième étape comprennent ou non au moins une donnée d'adresse qui n'est pas correctement reproduite dans ladite quatrième étape, 55

une sixième étape consistant à contrôler si une erreur a lieu dans chacune des rangées de code ECC par unités d'un octet dans les données de format du bloc de code ECC après que les premières données pré-déterminées sont reproduites dans ladite quatrième étape, chacune des rangées de code ECC comprenant une rangée associée parmi les rangées du code de correction d'erreur latéral, et contrôler également le nombre des octets en erreur dans chacune des rangées de code ECC, en déterminant ainsi si au moins l'une des zones de secteurs est défectueuse ou non conformément au fait que le nombre des rangées de code ECC dans ladite au moins l'une des zones de secteurs dans chacune desquelles le nombre des octets en erreur dépasse un premier nombre pré-déterminé est plus grand ou non qu'un second nombre pré-déterminé, et

une septième étape consistant à enregistrer, avant ladite seconde étape, lorsqu'il est déterminé que ladite au moins l'une des zones de secteurs est défectueuse dans l'une desdites cinquième et sixième étapes, les données d'adresse de secteur physique indiquant la position de ladite au moins l'une des zones de secteurs dans la zone de données de gestion de défaut,

une huitième étape consistant à exécuter, durant ladite seconde étape, un enregistrement de remplacement par glissement en vue d'enregistrer les secondes données pré-déterminées représentant des données sur le point d'être enregistrées dans la zone de données de ladite au moins l'une des zones de secteurs, dans la zone de données de l'une des zones de secteurs qui suit ladite au moins l'une des zones de secteurs, la position de ladite au moins l'une des zones de secteurs étant indiquée par les données d'adresse de secteur physique enregistrées dans la zone de données de gestion de défaut dans ladite septième étape, en terminant ainsi l'enregistrement des données de format du bloc de code ECC,

une neuvième étape consistant à reproduire, après que l'enregistrement de remplacement par glissement soit exécuté dans ladite huitième étape, les données d'adresse de secteur physique enregistrées dans la zone d'en-tête (11) de chaque zone de secteur, et reproduire également les secondes données pré-détermi-

nées enregistrées dans la zone de données (18) de ladite chaque zone de secteur dans le bloc de code ECC,  
 une dixième étape consistant à déterminer si le bloc de code ECC est défectueux ou non conformément au fait que les données d'adresse reproduites dans ladite neuvième étape comprennent ou non au moins une donnée d'adresse qui n'est pas correctement reproduite,  
 une onzième étape consistant à contrôler si une erreur apparaît dans des unités d'un octet dans chacune des rangées de code ECC de données de format du bloc de code ECC après que les données de secteur soient reproduites dans ladite neuvième étape, chacune des rangées de code ECC comprenant une rangée associée parmi les rangées du code de correction d'erreur latéral, et contrôler le nombre des octets en erreur dans chaque rangée de code ECC, en déterminant ainsi si le bloc de code ECC est défectueux ou non conformément au fait que le nombre des rangées de code ECC de données de format du bloc de code ECC dans chacune desquelles le nombre des octets en erreur dépasse le premier nombre prédéterminé est plus grand ou non qu'un troisième nombre prédéterminé,  
 une douzième étape consistant à exécuter, lorsqu'il est déterminé que le bloc de code ECC est défectueux dans l'une desdites dixième et onzième étapes, un enregistrement de remplacement linéaire destiné à enregistrer les données de secteur dans la zone de bloc de remplacement au lieu du bloc de code ECC, en terminant ainsi l'enregistrement de données de format, et  
 une treizième étape consistant à enregistrer des données d'adresse de secteur physique du bloc défectueux et du bloc de remplacement indiquant que l'enregistrement de remplacement linéaire est exécuté dans ladite douzième étape, dans la zone de données de gestion de défaut (6a).  
 2. Procédé de traitement de remplacement comprenant :  
 une première étape consistant à produire des données de format d'un bloc de code ECC qui comprend  
 (i) 16 secteurs dont chacun comprend 12 rangées comportant chacune 172 octets,  
 (ii) des codes de correction d'erreur latéraux dont chacun comprend 12 rangées comportant chacune 10 octets, et dont chacun est rattaché latéralement à l'un des 16 secteurs, respectivement, et

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(iii) un code de correction d'erreur longitudinal qui comprend 16 rangées comportant chacune 182 octets, et qui est rattaché longitudinalement aux 16 secteurs, le bloc de code ECC comprenant 208 rangées de code ECC comportant chacune 182 octets, les données de format étant utilisées en tant qu'unité lorsque l'enregistrement et la reproduction sont exécutés,  
 une seconde étape consistant à terminer l'enregistrement des données de format du bloc de code ECC en enregistrant des données de 16 secteurs respectivement dans des zones de données des zones de 16 secteurs d'un disque optique (1), et en enregistrant des données d'adresse de secteur logique respectivement dans les zones de données des zones de secteurs, les données d'adresse logique indiquant respectivement des positions des zones de secteurs sur les pistes, les données des 16 secteurs comprenant respectivement  
 (i) les 16 secteurs,  
 (ii) les codes de correction d'erreur latéraux rattachés latéralement aux secteurs, et  
 (iii) les rangées du code de correction d'erreur longitudinal dont chacune est rattachée à au moins l'une des 12 rangées de chacun des 16 secteurs,  
 le disque optique (1) comprenant  
 (i) des pistes concentriques ou en spirale destinées à l'enregistrement des données, qui comprennent des zones de secteurs,  
 (ii) la zone d'enregistrement comprenant une partie des zones de secteurs disponibles totales,  
 (iii) une zone de bloc de remplacement comprenant l'autre partie des zones de secteurs, chacune des zones de secteurs comprenant une zone d'en-tête (11) et une zone de données (18), la zone d'en-tête (11) de ladite chaque zone de secteur étant disposée de façon à ce que des données d'adresse indiquant une position de ladite chaque zone de secteur sur les pistes soient enregistrées à l'avance dans la zone d'en-tête (11), la zone de données (18) de chaque dite zone de secteur étant disposée de façon à ce que la zone de données (18) soit adjacente à une zone de miroir (17) qui est adjacente à la zone d'en-tête (11), et des données prédéterminées sont enregistrées dans la zone de données (18), et

(iv) une zone de données de gestion de défaut,

une troisième étape consistant à déterminer, avant ladite seconde étape, le fait que les données d'adresse physique enregistrées dans au moins l'une des zones d'en-tête (11) dans les données de format du bloc de code ECC sont reproduites ou non, 5

une quatrième étape consistant à déterminer, avant ladite seconde étape, si une erreur apparaît ou non dans chacune des rangées de code ECC comprenant une rangée associée parmi les rangées du code de correction d'erreur latéral, et déterminer le nombre des octets en erreur dans chacune des rangées de code ECC, en déterminant ainsi si le nombre des rangées de code ECC présentant un nombre d'octets en erreur dépassant un premier nombre prédéterminé, est plus grand ou non qu'un second nombre prédéterminé, 10

une cinquième étape consistant à déterminer, avant ladite seconde étape, si le nombre des rangées de code ECC présentant un nombre d'octets en erreur dépassant le premier nombre prédéterminé, est plus grand ou non qu'un troisième nombre prédéterminé de données de format du bloc de code ECC, 15

une sixième étape consistant à détecter, avant ladite seconde étape, si au moins l'une des zones de secteurs présente ou non un défaut sur la base des résultats de ladite troisième étape et de ladite quatrième étape, et enregistrer les données d'adresse de secteur physique indiquant une position de ladite au moins l'une des zones de secteurs, dans la zone de données de gestion de défaut, 20

une septième étape consistant à exécuter, durant ladite seconde étape, un enregistrement de remplacement par glissement en vue de l'enregistrement d'un élément de données d'un secteur associé des données de secteur sur l'une des zones de secteurs qui suit ladite au moins l'une des zones de secteurs, la position de ladite une des zones de secteurs étant indiquée par les données d'adresse physique enregistrées dans la région de données de gestion de défaut dans ladite sixième étape, et enregistrer successivement d'autres éléments de données de secteur des données de secteur sur d'autres zones des zones de secteurs, en terminant ainsi l'enregistrement des données de format du bloc de code ECC, et 25

une huitième étape consistant à détecter, durant ladite seconde étape, au moins l'une des secondes zones présentant un défaut, sur la base des résultats desdites troisième à cinquième étapes, et exécuter un enregistrement de 30

remplacement linéaire en vue de l'enregistrement des données de secteur sur la zone de bloc de remplacement au lieu du bloc de code ECC comprenant les zones de 16 secteurs incluant ladite au moins l'une des zones de secteurs, en terminant ainsi l'enregistrement des données de format, et 35

une neuvième étape consistant à enregistrer des données d'adresse de secteur physique du bloc défectueux et du bloc de remplacement indiquant que l'enregistrement de remplacement linéaire est exécuté dans ladite huitième étape, dans la zone de données de gestion de défaut. 40

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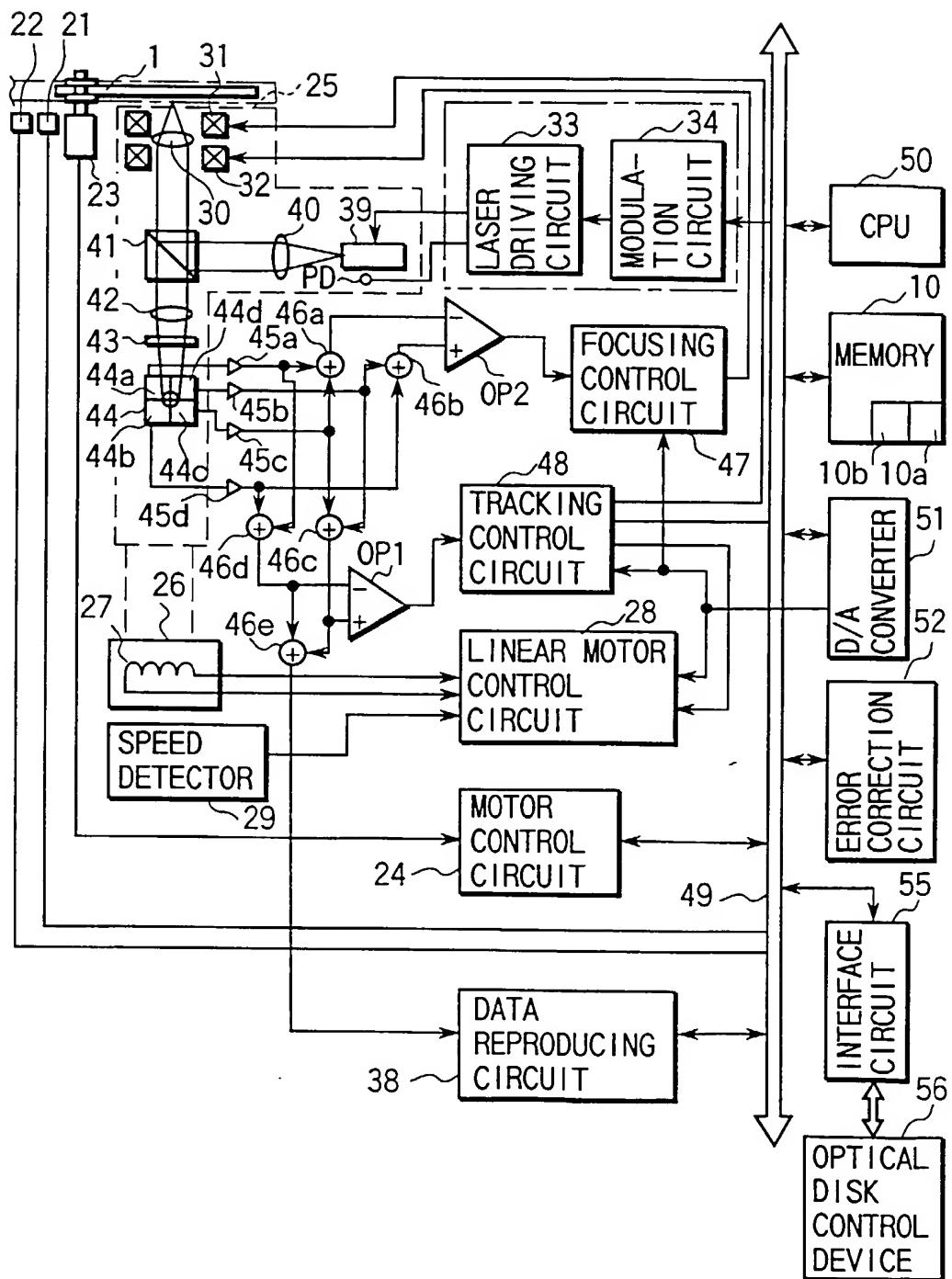


FIG. 1

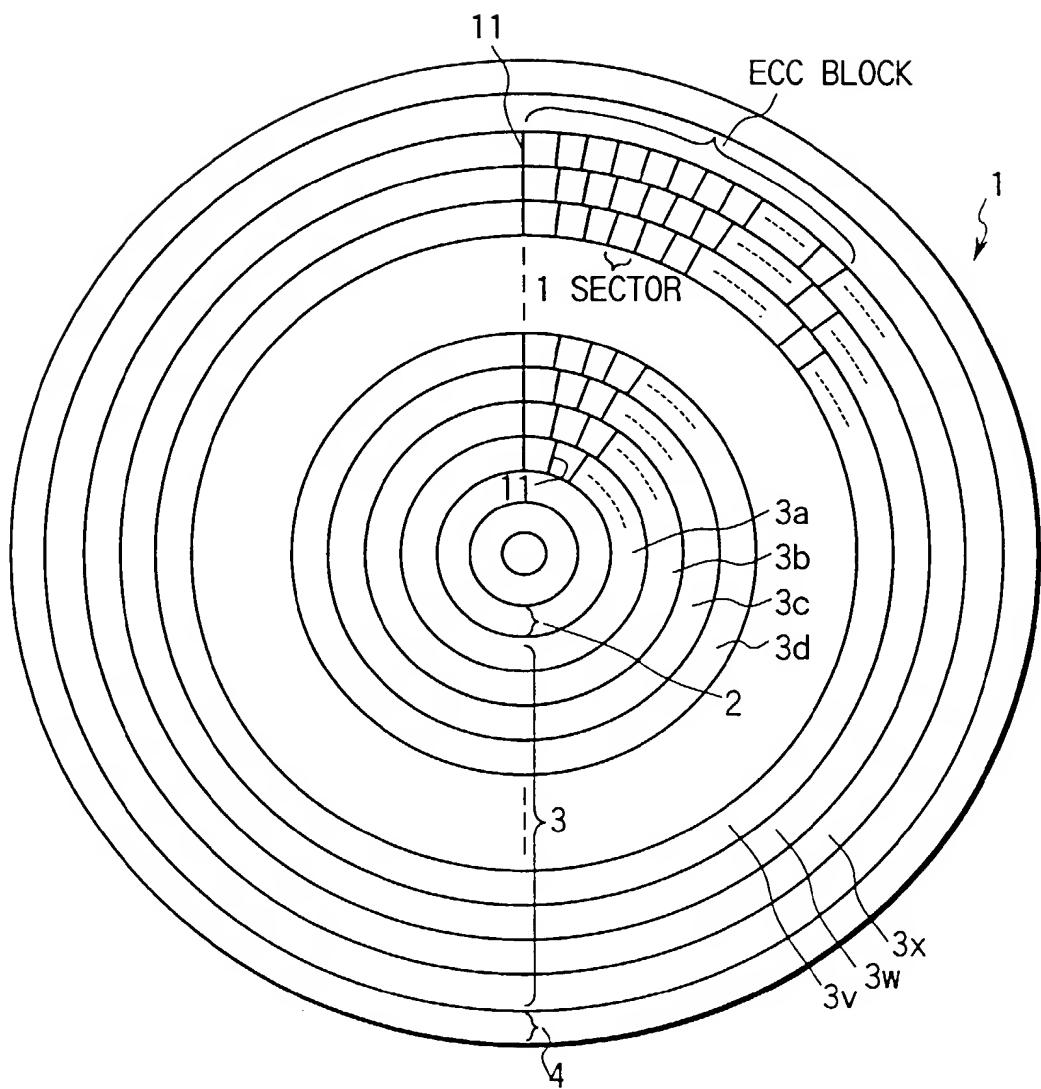


FIG. 2

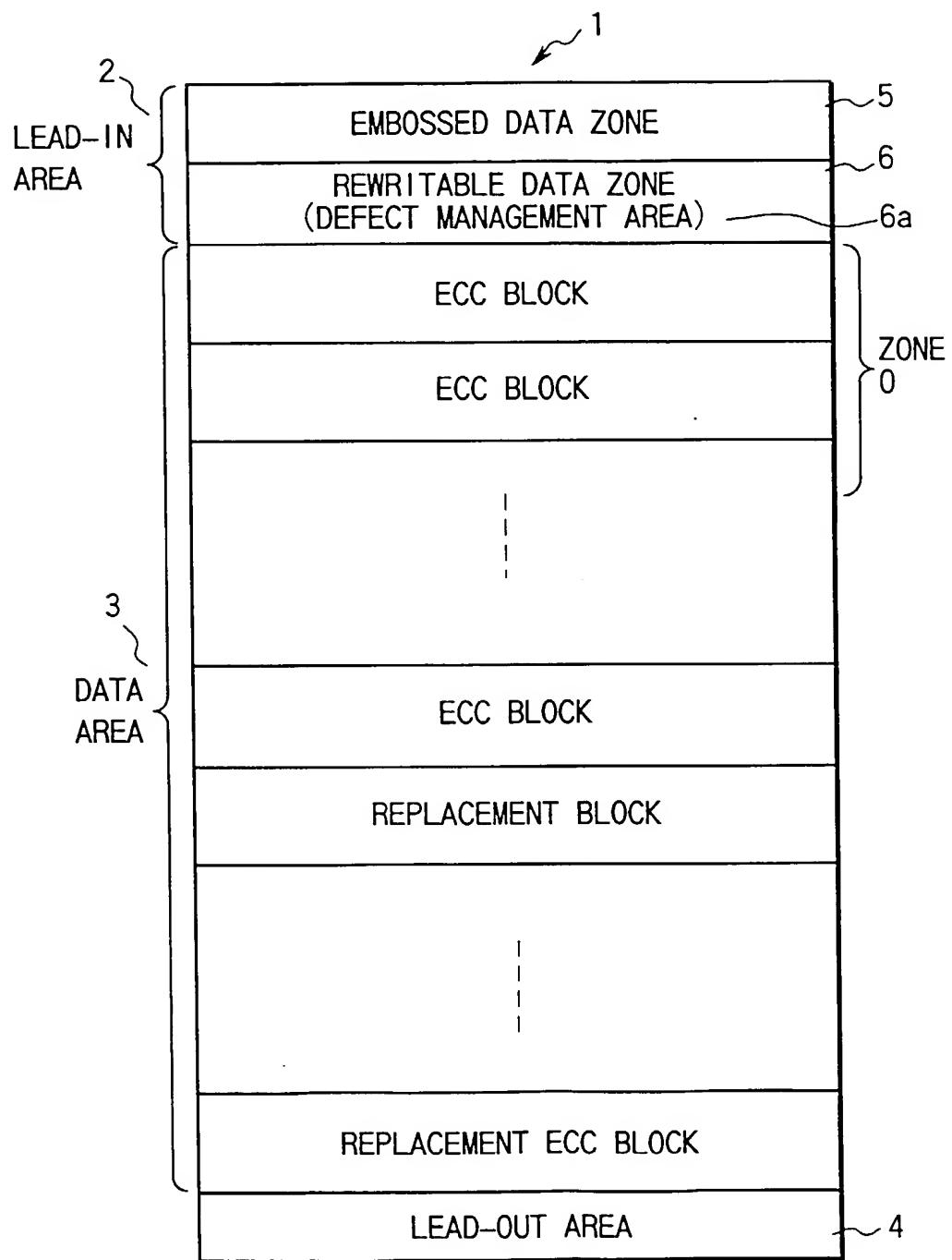


FIG. 3

		ROTATION SPEED (Hz)	NUMBER OF SECTORS PAR TRACK
LEAD-IN AREA	EMBOSSED DATA ZONE	37.57	18
	REWRITABLE DATA ZONE (DEFECT MANAGEMENT AREA)	39.78	17
	ZONE 0	39.78	17
	ZONE 1	37.57	18
	ZONE 2	35.59	19
DATA AREA			
3W	ZONE 23	16.91	40
LEAD-OUT AREA		16.91	40

10a

F I G. 4

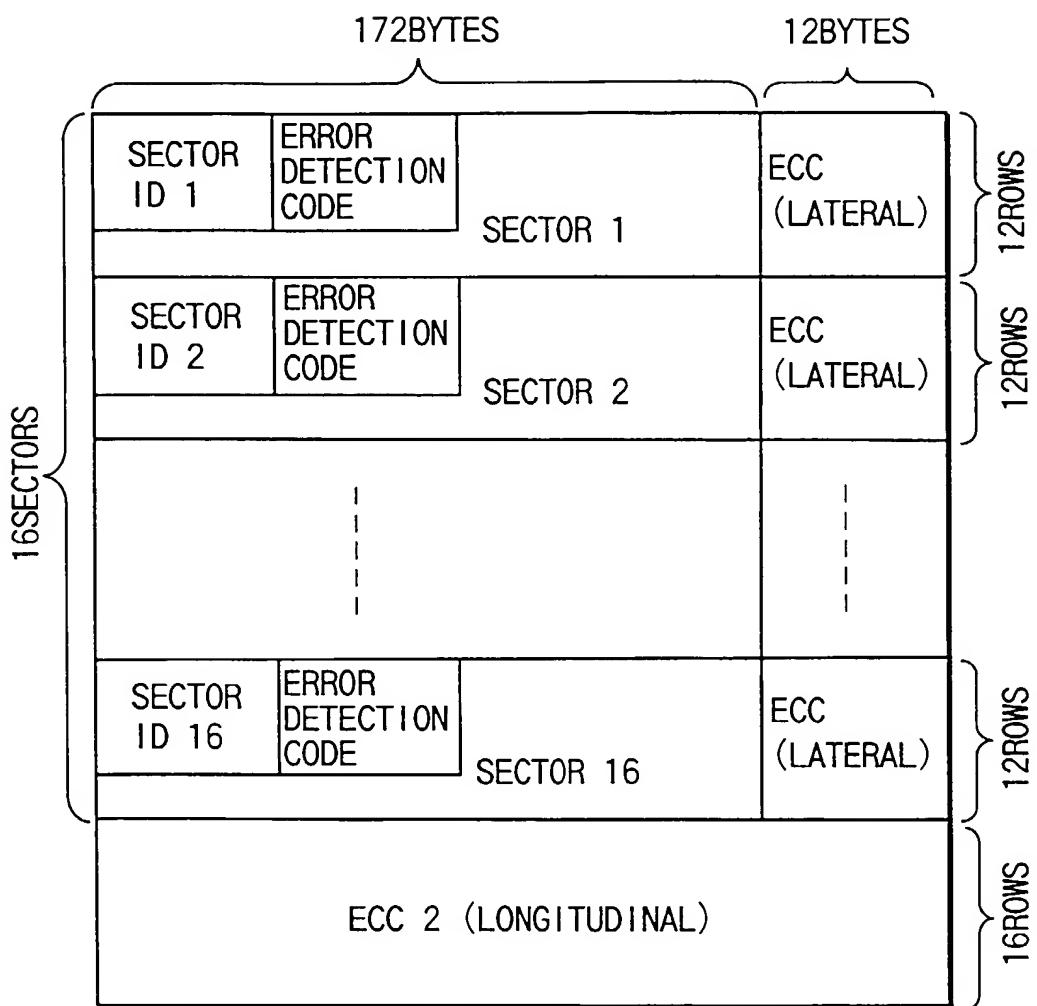


FIG. 5

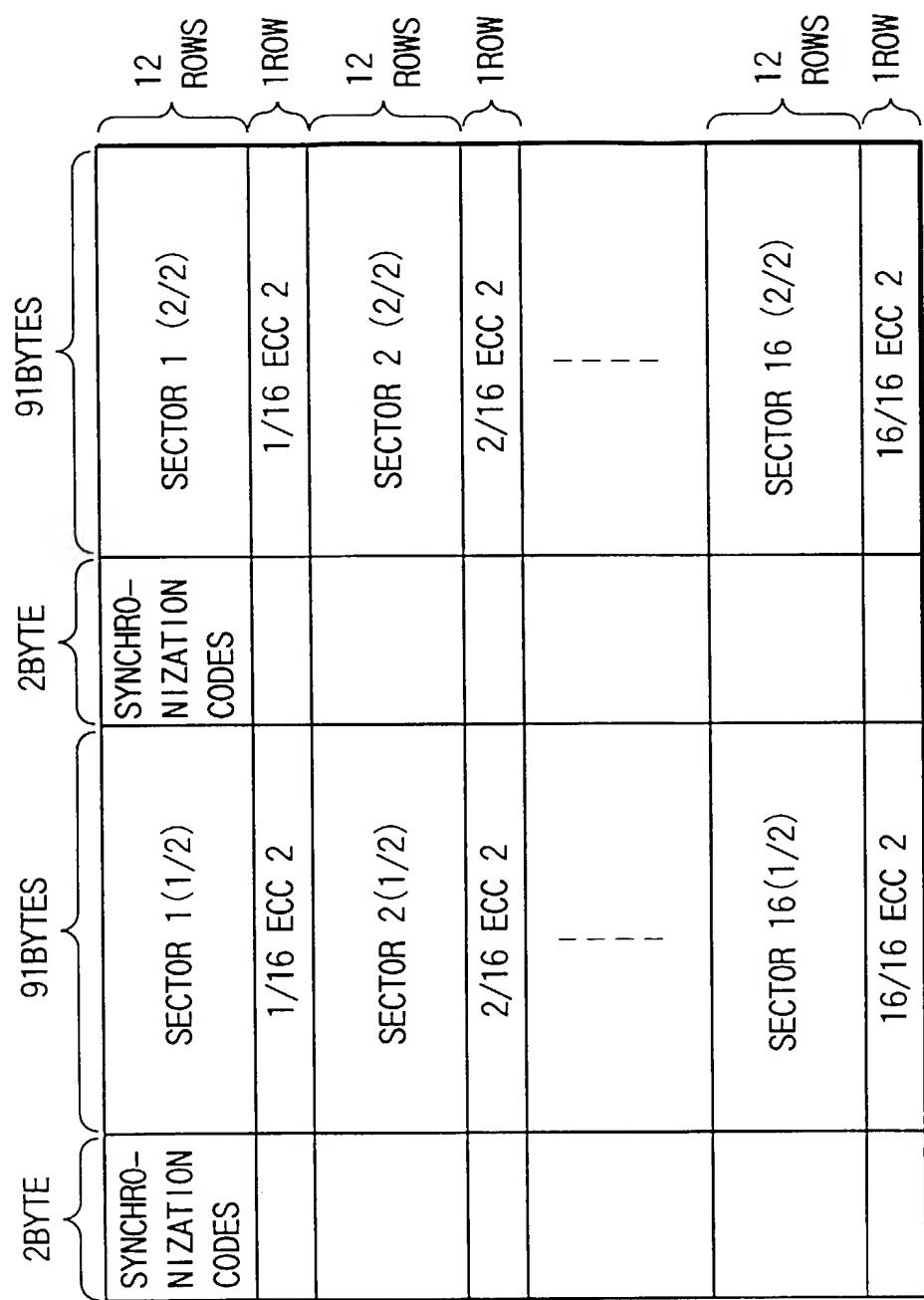


FIG. 6

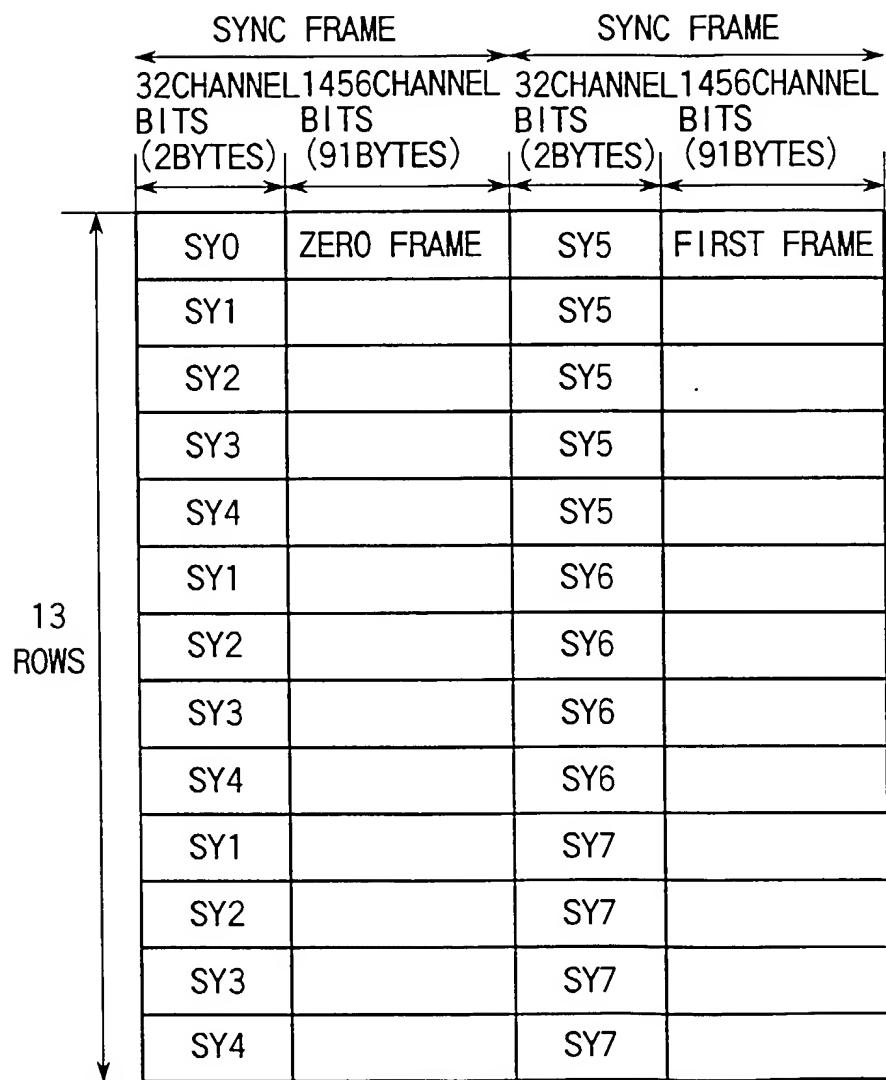
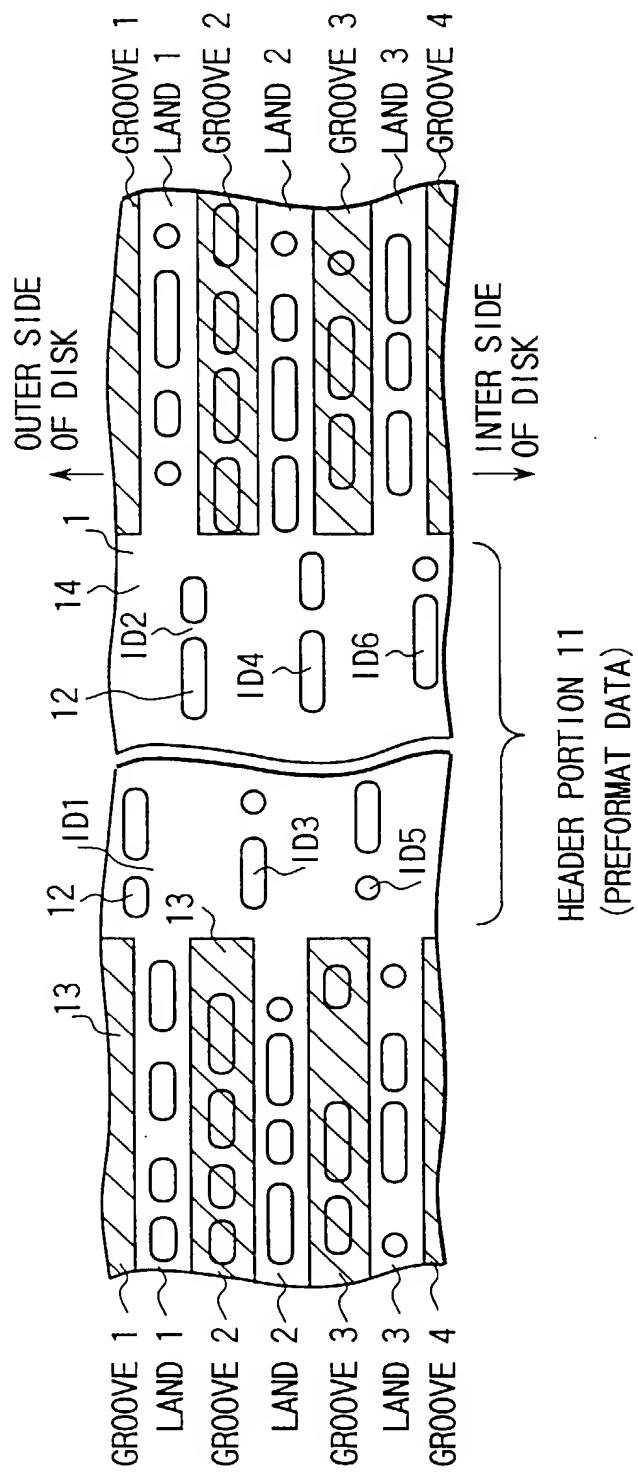
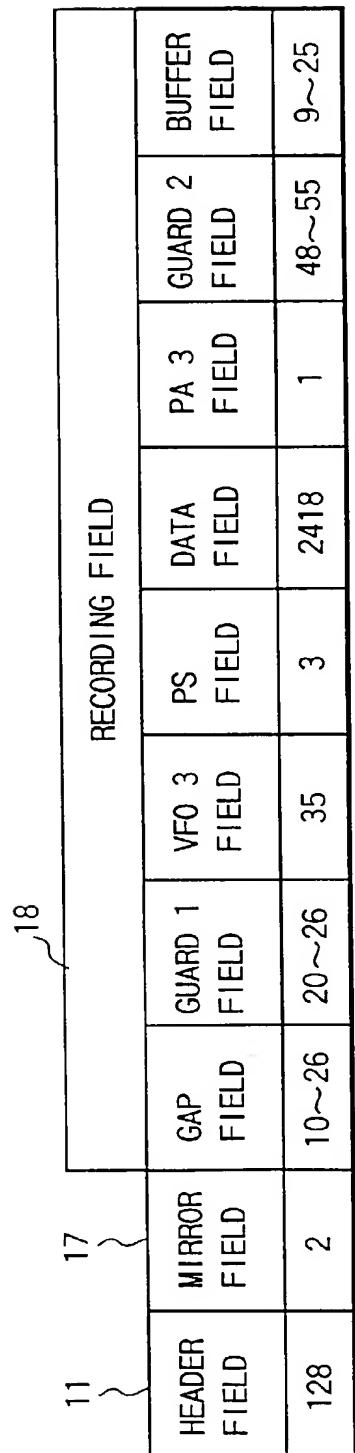


FIG. 7

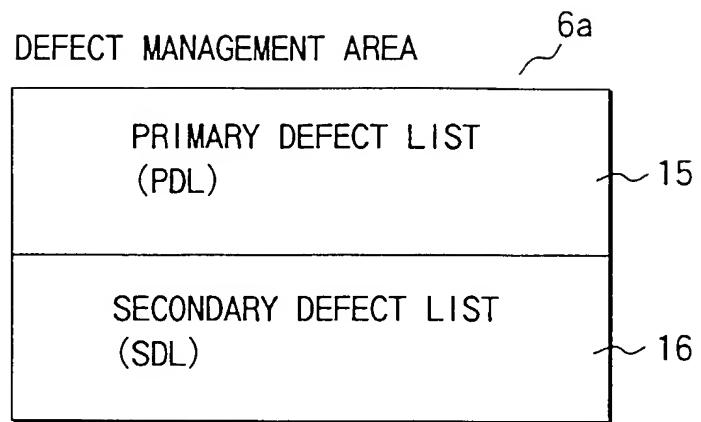


F I G. 8

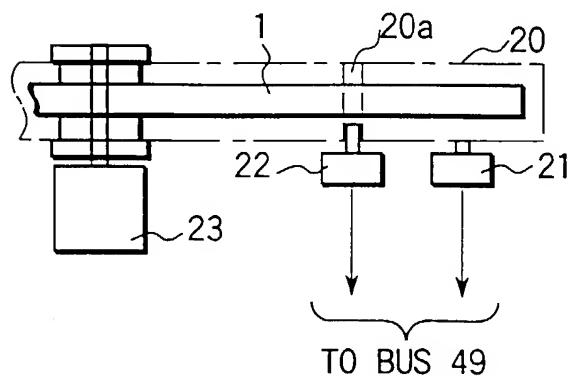


HEADER1 FIELD				HEADER2 FIELD				HEADER3 FIELD				HEADER4 FIELD							
VF01	AM	PID1	IED1	PA1	VF02	AM	PID2	IED2	PA2	VF01	AM	PID3	IED3	PA1	VF02	AM	PID4	IED4	PA2
36	3	4	2	1	8	3	4	2	1	36	3	4	2	1	8	3	4	2	1

F | G. 9



F I G. 1 0



F I G. 1 1

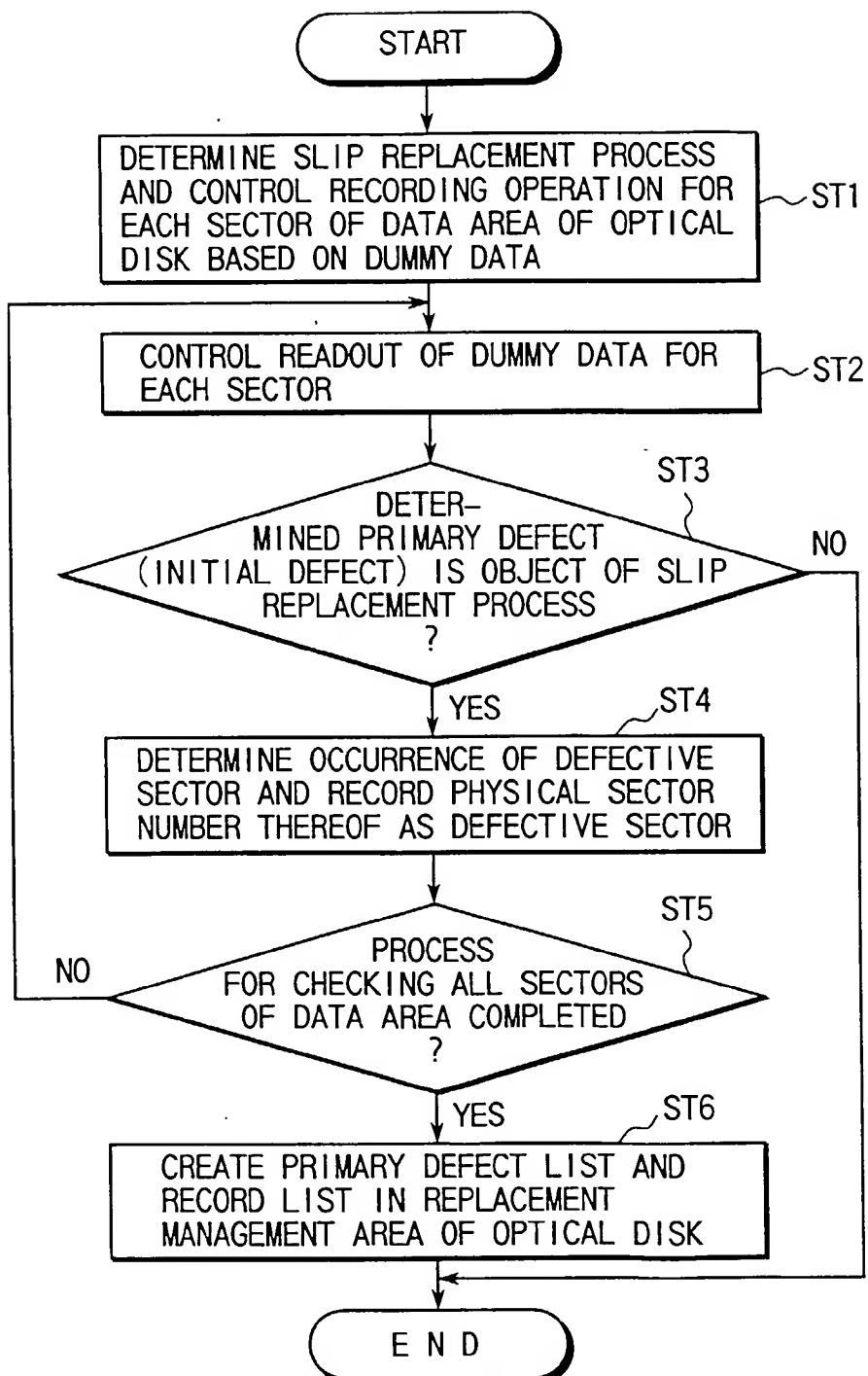


FIG. 12

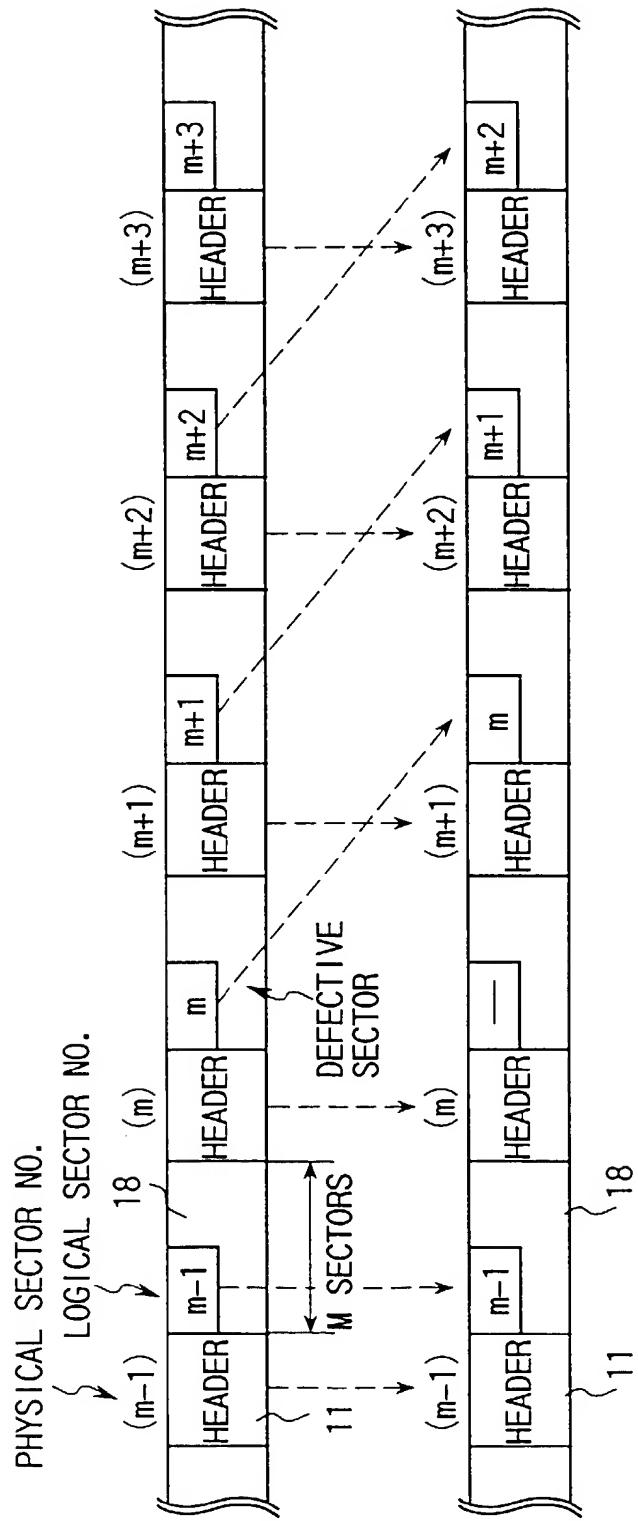


FIG. 13

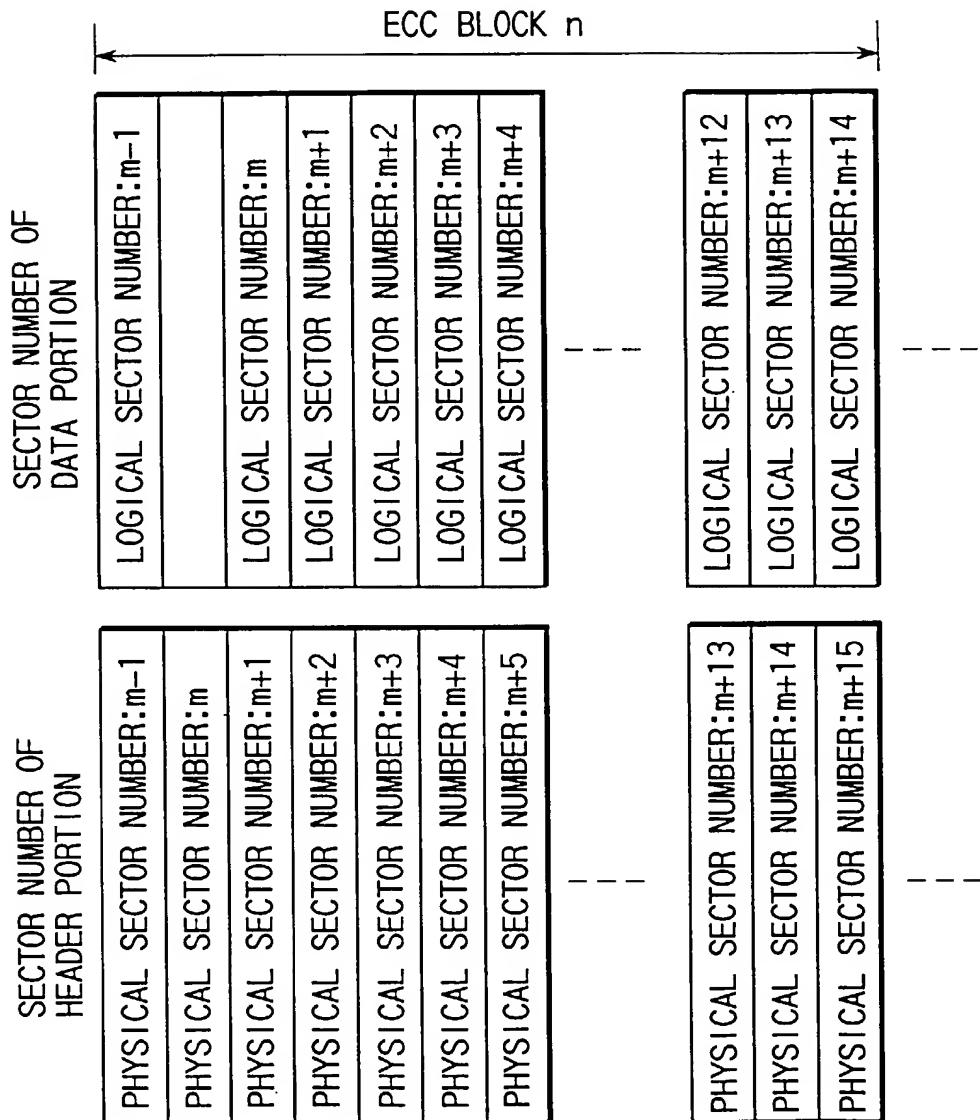


FIG. 14

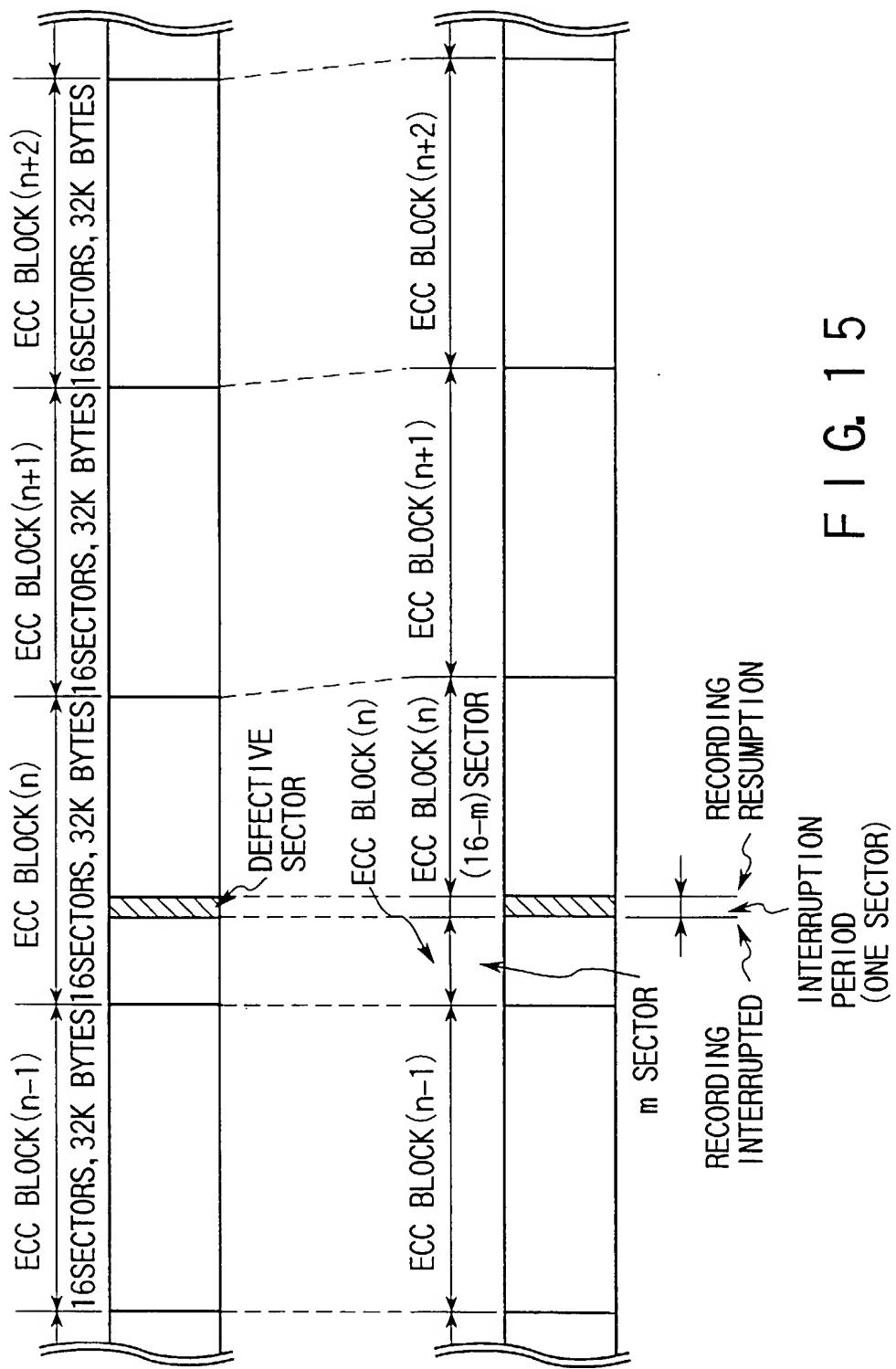


FIG. 15

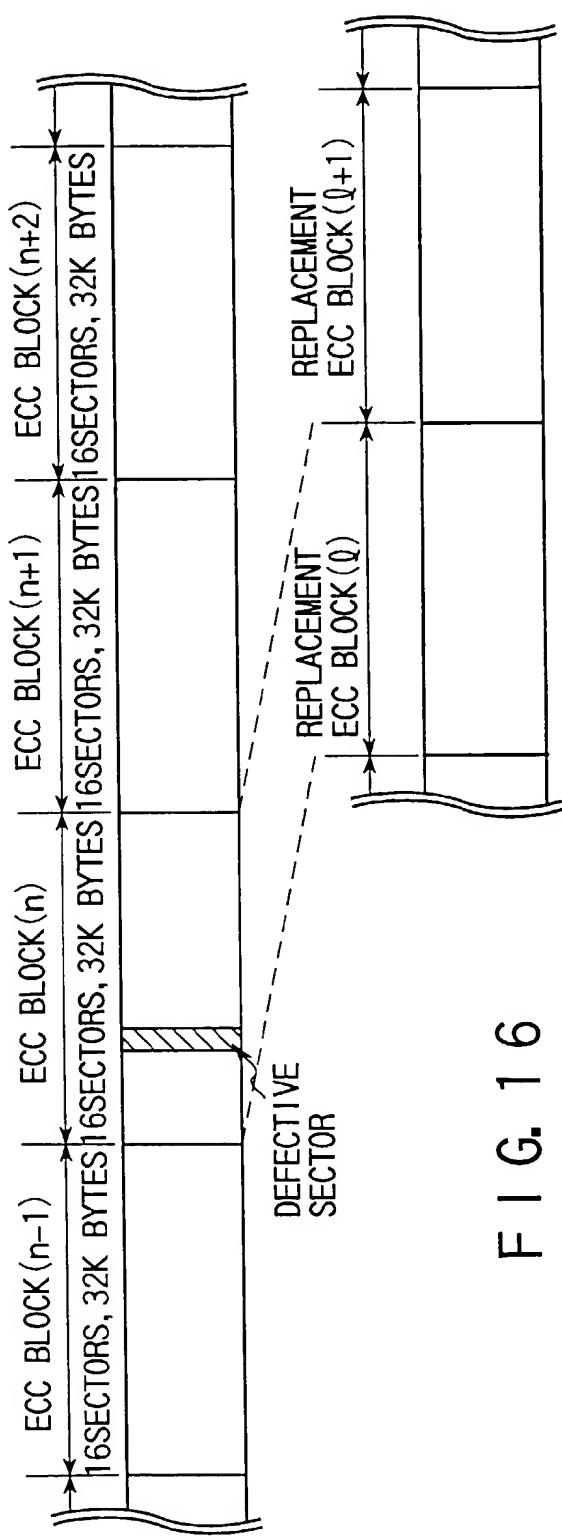


FIG. 16

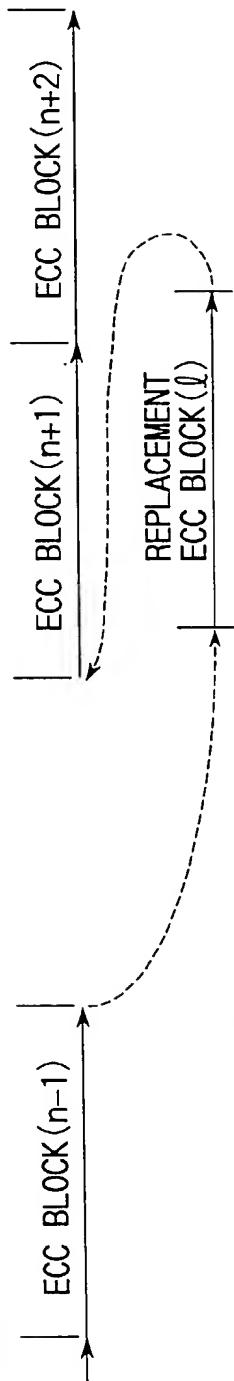
REPRODUCING  
TIME

FIG. 17

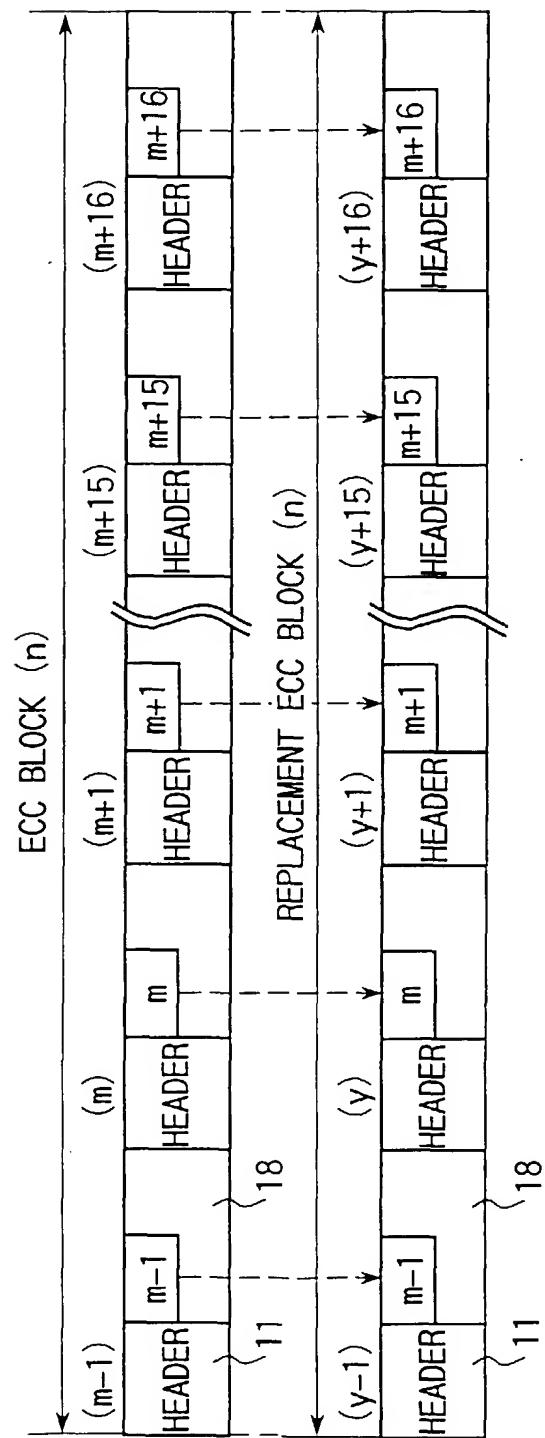


FIG. 18

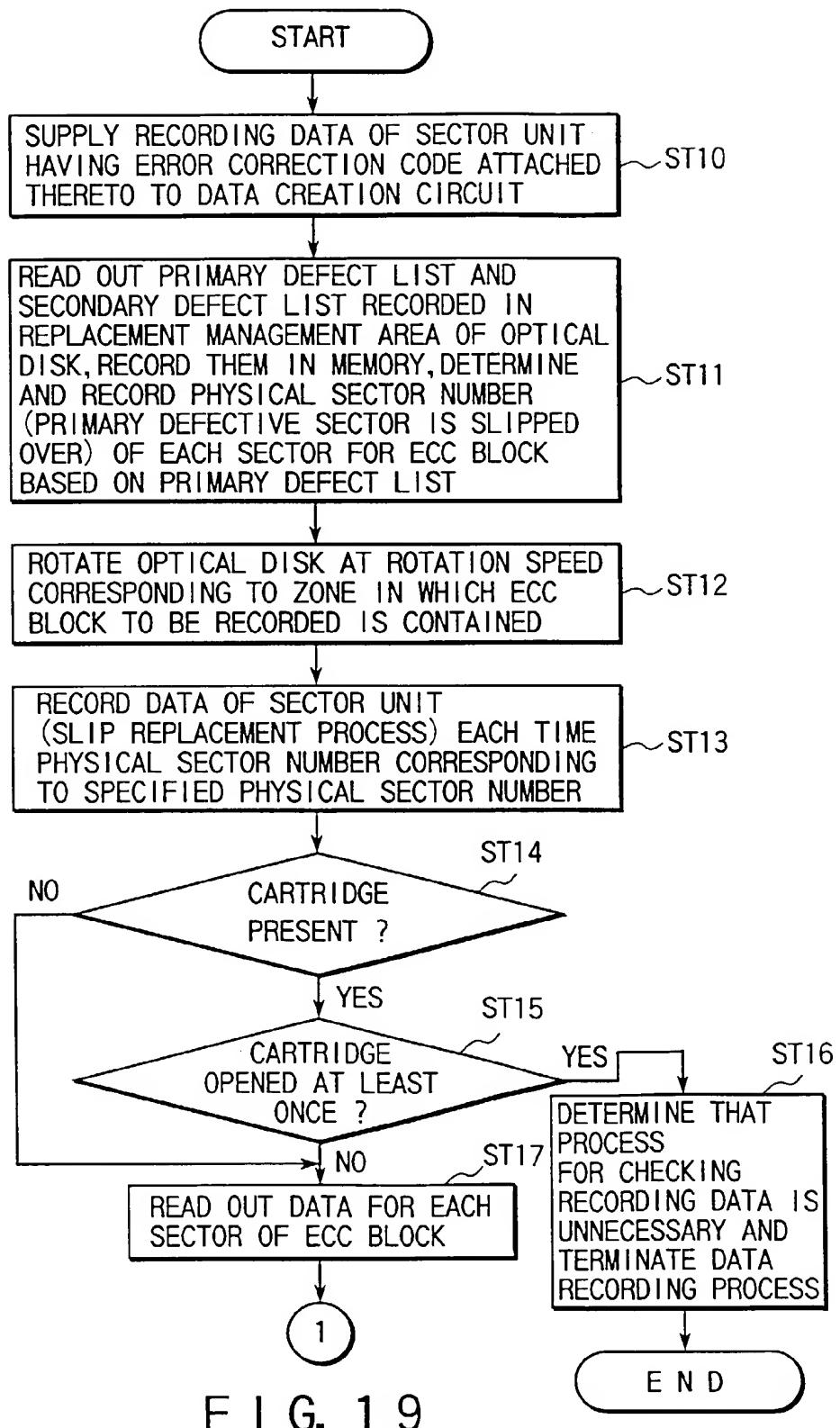
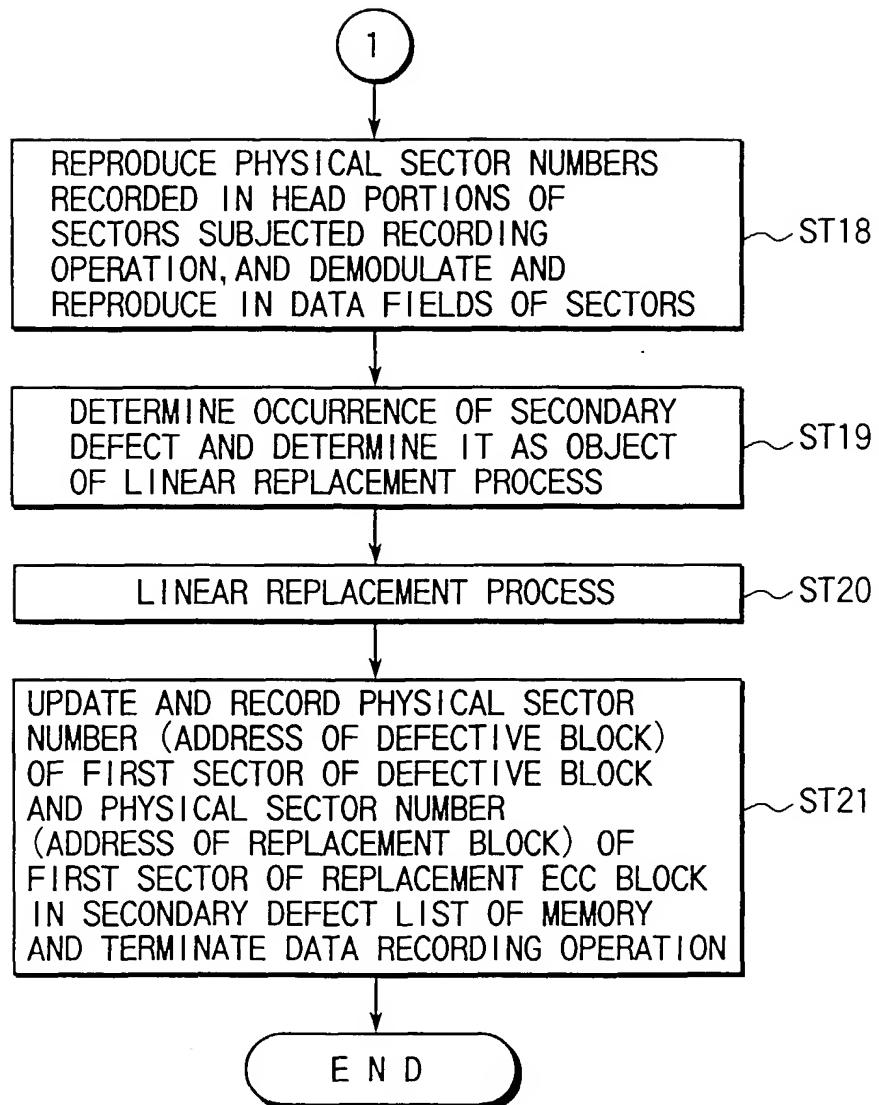


FIG. 19



F I G. 2 0